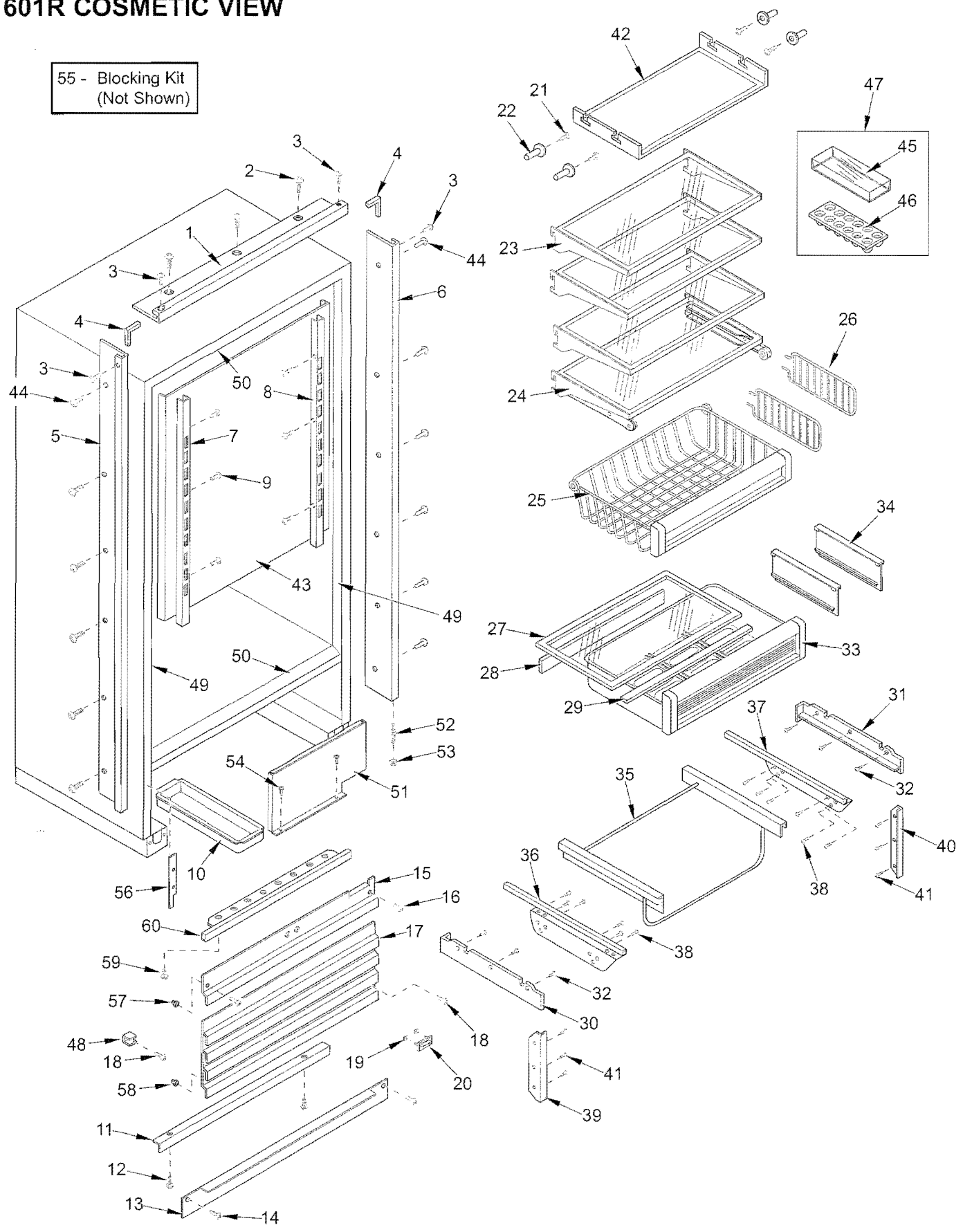


601R COSMETIC PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	2229616	Main Frame, Top-RH (See SN Breaks)	21	6201330	Screw, #8 PH-Pan Head 1"
	2229637	Main Frame, Top-RH (See SN Breaks)	22	3520420	Insert / Diffuser Stand-off
	2234015	Frame, Main Top-RH (See SN Breaks)	23	3601901	Glass Shelf, Spill Proof
	2229617	Main Frame, Top-LH (See SN Breaks)	24	4181620	Refrig. Roll-out Shelf Assy
	2229640	Main Frame, Top-LH (See SN Breaks)	25	4181520	Refrig. Roll-Out Basket Assy
	2234015	Frame, Main Top-LH (See SN Breaks)	26	3411160	Refrig. Roll-Out Basket Divider
2	6200010	Screw, #10-12 x 3/4 Pan HD	27	4151750	Crisper Glass Assy (Incl. Seals)
3	6200070	Screw, #4-24 x 3/8" Flat HD.	28	3211760	Crisper Glass Seal, Rear
4	2210701	Main Frame Angle	29	3211730	Crisper Glass Seal, Front
5	2229603	Main Frame, Left-RH (See SN Breaks)	30	3421711	Top Crspr Glass Support, Narrow-RH
	2229636	Main Frame, Left-RH (See SN Breaks)		3421722	Top Crisper glass Support, Wide-LH
	2234004	Frame, Main Left-RH (See SN Breaks)	31	3421712	Top Crisper Glass Support, Narrow-LH
	2229619	Main Frame, Left-LH (See SN Breaks)		3421721	Top Crisper Glass Support, Wide-RH
	2229641	Main Frame, Left-LH (See SN Breaks)	32	6201130	Screw, #8x 1/2 Ph Fl Hd SS
	2234005	Frame, Main Left-LH (See SN Breaks)	33	4181440	High Humidity Drawer Assy
6	2229618	Main Frame,Right-RH(See SN Breaks)	34	3413100	Drawer Divider
	2229638	Main Frame,Right-RH(See SN Breaks)	35	3421770	Humidity Drawer Slide-Frame
	2234003	Frame,Main Right-RH(See SN Breaks)	36	4181412	Top Crisper Slide Assy, Wide-LH
	2229602	Main Frame,Right-LH (See SN Breaks)		4181421	Top Crisper Slide Assy, Narrow-RH
	2229639	Main Frame,Right-LH (See SN Breaks)	37	4181411	Top Crisper Slide Assembly, Wide-RH
	2234006	Frame,Main Side-LH (See SN Breaks)		4181422	Top Crisper Slide Assy, Narrow-LH
7	3601832	Shelf Ladder, Left	38	6201270	Screw, #8-18 x 5/8 Ph Pn SS-Gnd
8	3601831	Shelf Ladder, Right	39	3421741	Crisper Filler Strip, Narrow (if RH)
9	6200710	Screw, #8-18 x 3/8 Fillister HD		3421742	Crisper Filler Strip, Wide (if LH)
10	0166110	Drain Pan	40	3421741	Crisper Filler Strip, Narrow (if LH)
11	0169790	Front Rail		3421742	Crisper Filler Strip, Wide (if RH)
12	6110020	Bolt, #10-24 x 3/8 Truss HD	41	6201270	Screw, #8-18 x 5/8 Ph Pn SS-Gnd
13	0169520	Kickplate	42	4161870	Refrig. Light Diffuser Assy
	0167820	Kickplate, Stainless Steel	43	0201240	Evaporator Cover
14	6200050	Screw, #10-12 Pan Hd	44	6200210	Screw, #8-32 Flt hD (See SN Breaks)
	6200720	Screw, #8-18x1/2 Ph Tr Hd (SS Model)		6201550	Screw, #8-18 Lw Prfl (See SN Breaks)
15	2232001	Upper Grille - RH (See SN Breaks)	45	3412280	Egg Tray Cover
	2233901	Upper Grille - RH	46	3412270	Egg Tray
		- Framed / Overlay (See SN Breaks)	47	4131810	Egg Tray with Cover
		- SS (See SN Breaks)	48	3450910	Clip, Grille (SS Model)
	0261281	Cover, Grille RH (SS) (See SN Breaks)	49	2811207	Breaker Strip, Side (See SN Breaks)
	2232002	Upper Grille - LH (See SN Breaks)	50	2811206	Braker Strip, Top/Bot (See SN Breaks)
	2233902	Upper Grille - LH	51	4280860	Compressor Shroud (See SN Breaks)
		- Framed / Overlay (See SN Breaks)		4281060	Shroud Assy, Comp (See SN Breaks)
		- SS (See SN Breaks)	52	3550190	Bottom Hinge Stud
	0261282	Cover, Grille LH (SS) (See SN Breaks)	53	6150200	Nut, 1/4-20 Hex
16	6200720	Screw, #8-18 x 1/2 PH Truss HD	54	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
17	4242250	Lwr Grille Section (Framed / Overlay)	55	4201320	Blocking Kit, 36" (Not Shown)
	4241740	Lwr Grille Sectn (SS) (See SN Breaks)	56	3580882	Grille, Spacer LH (See SN Breaks)
	4242380	Grille Assy, SS (See SN Breaks)		3580881	Grille, Spacer RH (See SN Breaks)
18	6200790	Screw, #8-18 Black	57	6220320	Screw Grmt (See SN Breaks)
19	6150140	Spring Grip Nut, 1/8	58	6220050	Screw Grmt, 1/2X5/8 (See SN Breaks)
20	3580210	Name Plate, Stick-on	59	6201550	Screw, #8-1/8 Low Profile
	3580230	Name Plate w/ Pegs	60	3516670	Trim, Grille Cover (SS)

601R COSMETIC VIEW

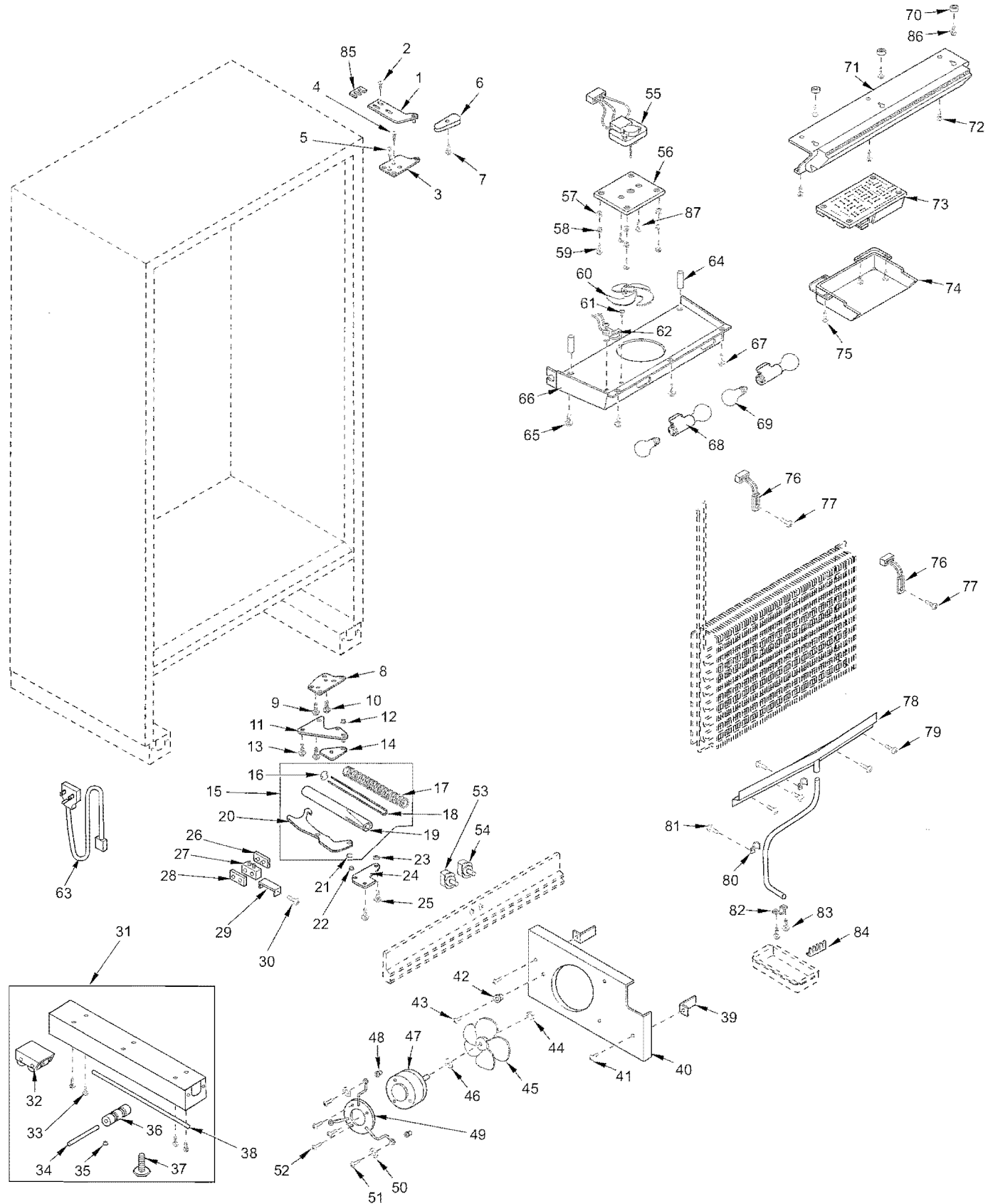
55 - Blocking Kit
(Not Shown)



601R MECHANICAL PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	4151271	Cabinet Hinge Assy, Upper RH	43	6200450	Screw, #8 x 1" Type AR Flat
	4151272	Cabinet Hinge Assy, Upper LH	44	6150410	Nut, 1/4-20
2	6110070	Bolt, 1/4-20 x 3/4" Spinlock Zinc	45	3150320	Fan Blade, Cond -5 prop
3	4151471	Door Hinge Assy, Top RH	46	3210340	Neoprene Silencer, 7/8"
	4151472	Door Hinge Assy, Top LH	47	4200740	Motor Pkg, Cond Fan (blade not incl.)
4	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	48	6150330	Well Nut, .75D x .804", #10-32
5	6200390	Screw, #6 x 3/8" T25 Flat Head PH	49	3150650	Condenser Fan Bracket
6	3541017	Top Cabinet Hinge Cover, RH	50	6240350	Fender Washer, .25x1.25x.06
	3541018	Top Cabinet Hinge Cover, LH	51	6201280	Machine Screw, #10-32 x 1-1/4"
7	6200140	Screw, #8-15 x 3/8" Truss HD	52	6200490	Screw, #8-32 x 3/8" Slotted Hex T25
8	4151241	Door Hinge, Bottom RH	53	3060030	Light Switch, N/C
	4151242	Door Hinge, Bottom LH	54	3060020	Fan Switch, N/O
9	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	55	4200170	Ref Fan Motor Pkg. (blade not incl.)
10	6200390	Screw, #6 x 3/8" T25 Flat Head PH	56	0211620	Refrigerator Fan Bracket
11	4151871	Bottom Cabinet Hinge Assembly - RH	57	3220250	Grommet, Rubber-M5351
	4151872	Bottom Cabinet Hinge Assembly - LH	58	3520410	Brass Insert, Fan
12	3421270	Hinge Bearing, 3/8" x 5/8"	59	6200130	Screw, #8-18 x 3/4" Truss HD
13	6110070	Bolt, 1/4-20 x 3/4" Spinlock Zinc	60	3150640	Fan Blade, Evaporator
14	DS90	Door Stop-90 Degree	61	6180010	Pop Rivet, 1/8"
	DS105	Door Stop-105 Degree	62	3082140	Light Terminator
15	4201113	Door Closer Assembly, RH	63	4321820	Power Cord
	4201114	Door Closer Assembly, LH	64	6220540	Screw Grommet/Stand-off, 1.375
16	0165980	Door Closer Spring Retainer	65	6201010	Screw, #8-15 x 2" Pan Head
17	3450530	Door Closer Spring	66	4161820	Refrig. Fan Shroud Assembly
	3450710	Low Pull Spring	67	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
18	3421290	Door Closer Linkage	68	3050180	Light Socket, Double (See SN breaks)
19	3421300	Door Closer Housing		3050250	Skt, Light MBase Dbl (See SN breaks)
20	0183110	Door Closer Arm	69	3030030	Light Bulb, 40 Watt
21	3450550	E-Ring / Klipring , 5/16"	70	6160240	Nylon Spacer
22	3421260	Door Closer Bearing	71	4160792	Control Panel Assy (See SN Breaks)
23	6160220	Steel Spacer		4161662	Control Panel Assy (See SN Breaks)
24	0183960	Cabinet Hinge Stiffener	72	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
25	6110450	Bolt, 1/4-20 x 1/2" Whiz Lock	73	4202802	Control Board (See SN Breaks)
26	3450570	Door Closer Cushion		4203520	Control Board (See SN Breaks)
27	0165970	Door Closer Guide Support	74	3412790	Control Board Encl (See SN Breaks)
28	3421310	Door Closer Guide		3413940	Control Board Encl (See SN Breaks)
29	0166360	Door Closer Cushion Retainer	75	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
30	6180010	Pop Rivet, 1/8"	76	3014350	Thermistor
31	4110353	Base Assy (w/rollers)	77	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
32	4110331	Base Rear Roller Assy	78	4190150	Drain Trough Assy (See SN Breaks)
33	6200010	Screw, #10-12 x 3/4" Pan HD		0260540	Drain Trough Assy (See SN Breaks)
34	3550560	Straight Pin, Base Assy - .312" x 2.88"	79	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
35	3450620	Canoe Clip	80	6120050	Tube Clamp, Plastic, 5/8"
36	3421240	Cabinet Roller	81	6200010	Screw, #10-12 x 3/4" Pan HD
37	3570050	Leveling Leg, #18-3/8 x 1"	82	6120210	U-Clamp, 5/8"
38	6110580	Adjusting Screw	83	6200010	Screw, #10-12 x 3/4" Pan HD
39	3450290	Angle Bracket	84	3421430	Pan Heater Support
40	0260140	Cond. Fan Shroud (See SN Breaks)	85	0168680	Shim - Hinge
	0168070	Cond. Fan Shroud (See SN Breaks)	86	6200720	Screw, #8-18 x 1/2 PH Truss HD
41	6200010	Screw, #10-12 x 3/4" Pan HD	87	6110270	Bolt, #10-32 x 1/4" RD HD
42	3420670	Screw Spacer			

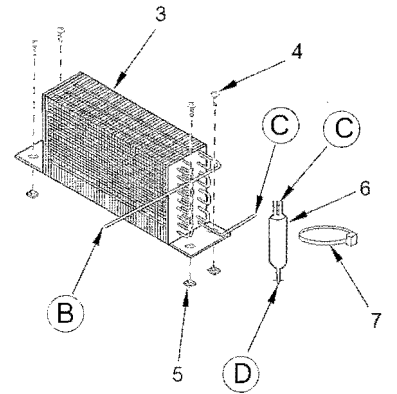
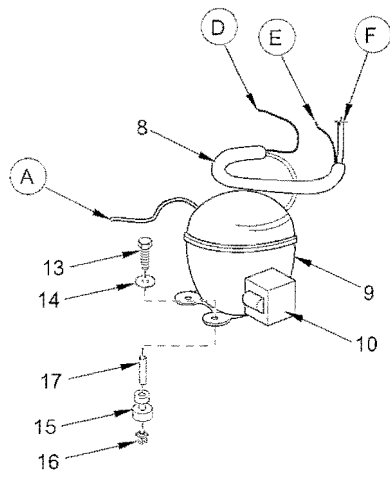
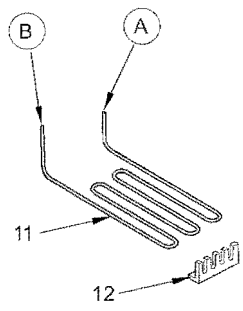
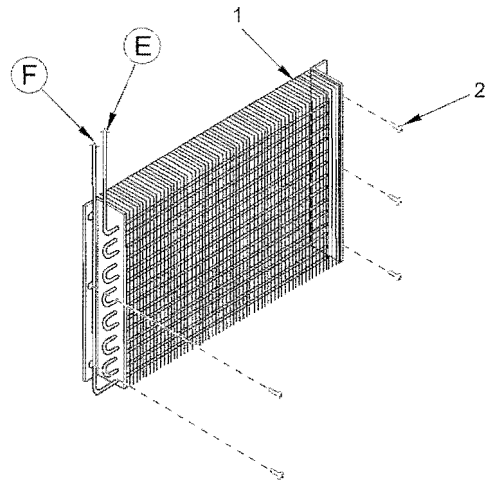
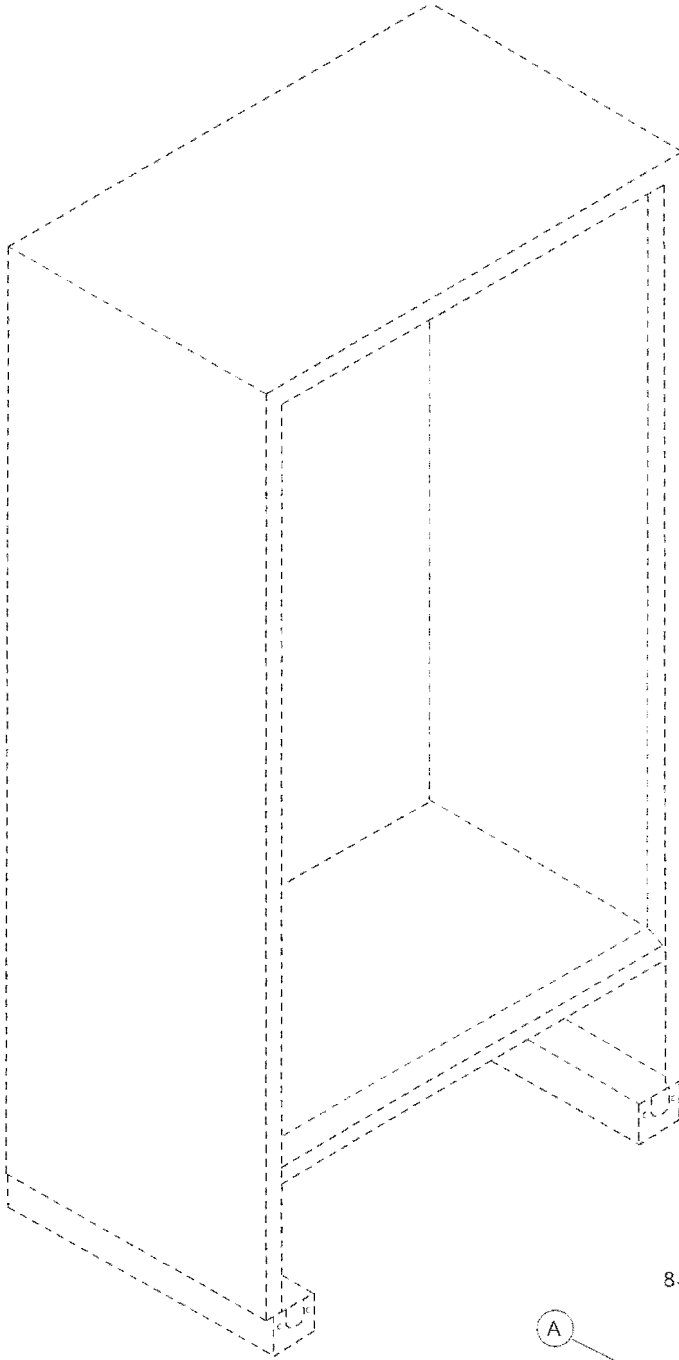
601R MECHANICAL VIEW



601R SEALED SYSTEM PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	3130390	Evaporator, Ref (See SN Breaks)
	3130610	Evaporator, Ref (See SN Breaks)
2	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
3	3120320	Condenser (See SN Breaks)
	3120390	Condenser (See SN Breaks)
4	6110020	Bolt, #10-24 x 3/8" Truss HD
5	6150080	Nut-Flat, #10-24
6	3014230	Filter-Drier, High Side
7	6120170	Locking Cable Tie, Red, 11-1/2"
8	4251310	Heat Exchanger
9	4201880	Compressor, Refrig. (EMI30HER)
10	3111370	Relay (1351400)
	3111410	Overload (4TM734LFB)
11	2600196	Drain Pan Heater Loop
12	3421430	Pan Heater Support
13	6200300	Screw, 5/16-18 x 1-1/2" Hex
14	6240050	Flat Washer, 5/16"
15	3150170	Rubber Grommet, Large, 15/16"
16	1801000	Nylon Compressor Mount, 7/16"
17	6160070	Sleeve, 5/16 x 7/16 x 7/8"
18	3014100	Suction Line Drier (Service Only)

601R SEALED SYSTEM VIEW

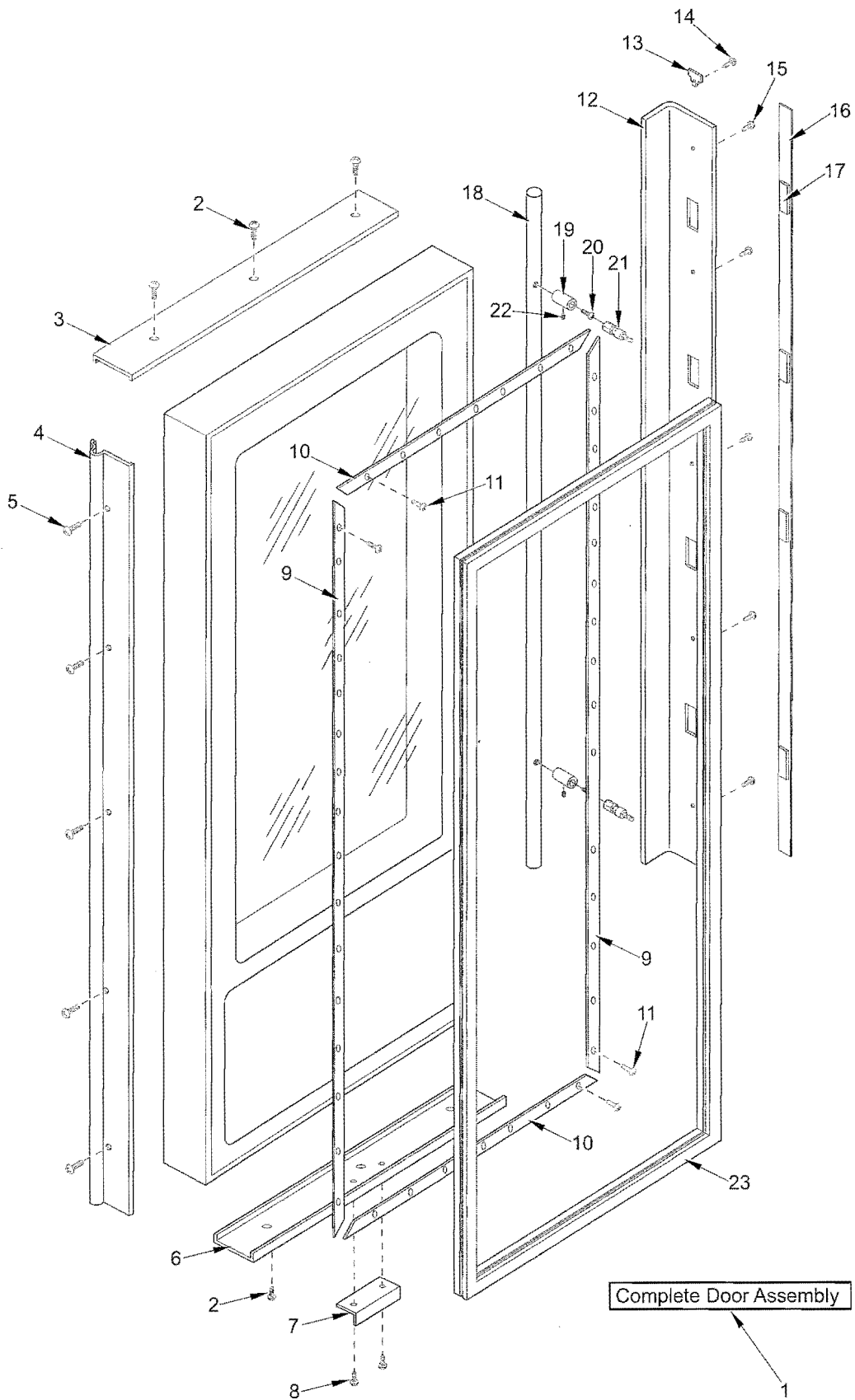


18 - Suction Line Drier
(Not Shown)

601RG DOOR PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	4134615	Refrig. Door Assy, Frame/Overlay - RH
	4134616	Refrig. Door Assy, Frame/Overlay - LH
	4134617	Refrig. Door Assy, Frame/Overlay (HAG) - RH
	4134618	Refrig. Door Assy, Frame/Overlay (HAG) - LH
	4134635	Refrig. Door Assy, SS - RH
	4134636	Refrig. Door Assy, SS - LH
	4134637	Refrig. Door Assy, SS (HAG) - RH
	4134638	Refrig. Door Assy, SS (HAG) - LH
		NOTE: All Door Assy's include Wire Harness / Top Hinge Assy.
2	6200720	Screw, #8-18 x 1/2 Ph Truss Hd
3	2230608	Door Trim, Top LH
	2230609	Door Trim, Top RH
4	3511310	Door Trim, Hinge Side - Mitered Corner
	3511410	Door Trim, Hinge Side - (SS Model)
5	6200720	Screw, #8-18 x 1/2 Ph Truss Hd
6	2230606	Door Trim, Bottom LH
	2230607	Door Trim, Bottom RH
7	0185180	Switch Depressor
8	6201300	Tapping Screw, #8 x 1/2
9	3420250	Gasket Retainer, Side, 57.875
10	3420220	Gasket Retainer, 33.312"
11	6200410	Screw, #8 x 1/2 Slot Head Hex
12	4132230	Door Handle Assy (Framed)
	4132330	Handle-side Door Trim (Overlay)
13	3413340	Handle/Trim End Cap
14	6180160	Rivet, Open End Blind, 1/8 X 3/16
15	6201300	Tapping Screw, #8 x 1/2
16	4132370	Handle/Trim Molding Assy
17	3451000	Magnet, Trim Strip - 3"
18	4133510	Handle Assy, Blunt (Incl. Stand-offs) - (See SN Breaks)
	4133690	Handle Assy, SS OBR Standoffs (Incl. Stand-offs) - (See SN Breaks)
19	3511320	Handle Stand-off 1" D (See SN Breaks)
	3512150	Standoff, SS Oval, Door (See SN Breaks)
20	6110540	Bolt, #10-24 x 1/2 Flat Socket HD
21	3511520	Handle Mounting Stud
22	6110730	Set Screw #10-32 x 1/4 SS Cone
23	3212100	Door Gasket

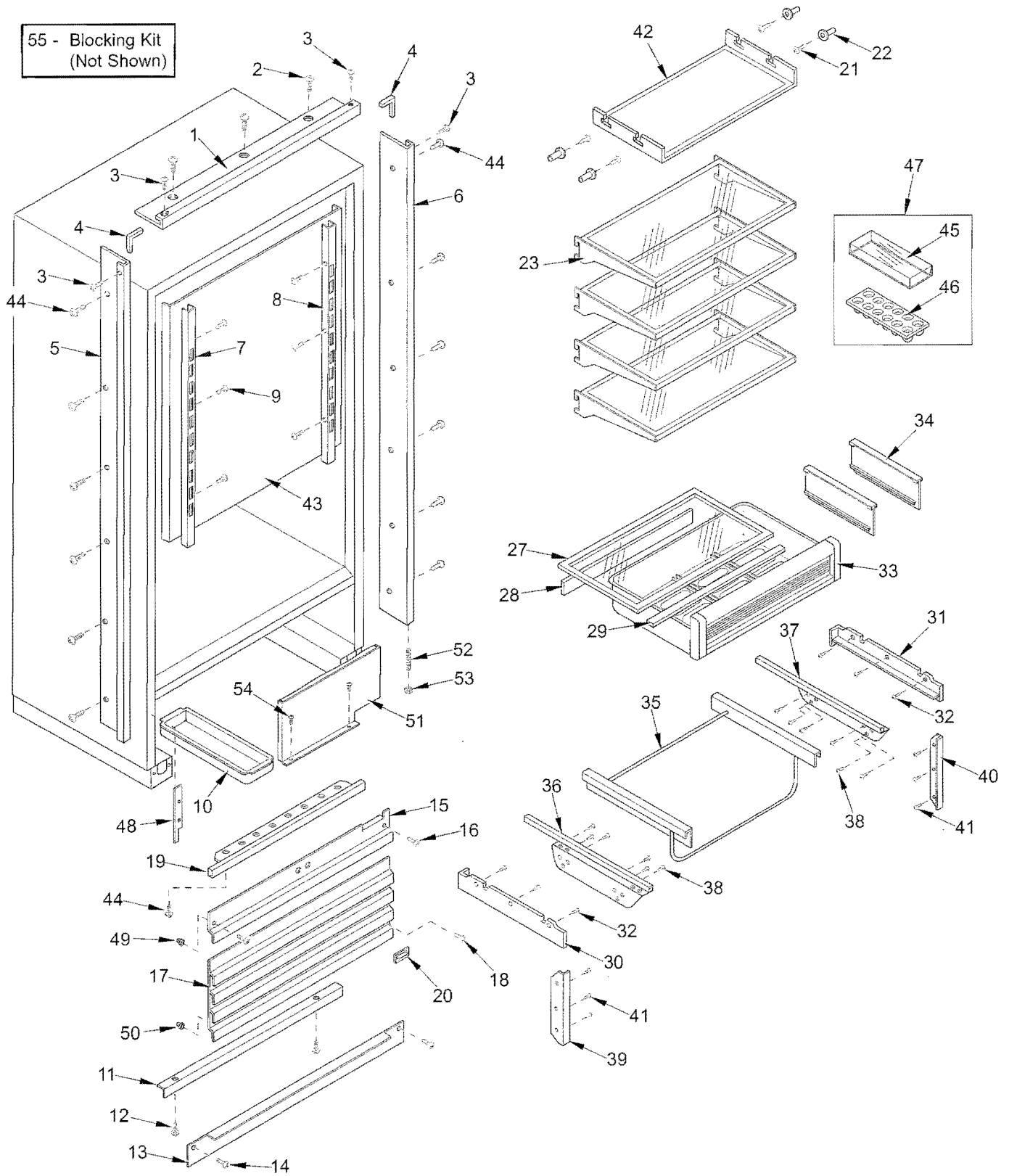
601RG DOOR VIEW



601RG COSMETIC PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	2234001	Frame, Main Top 36 - RH	27	4151750	Crisper Glass Assy (Incl. Seals)
	2234002	Frame, Main Top 36 - LH	28	3211760	Crisper Glass Seal, Rear
2	6200010	Screw, #10-12 x 3/4 Pan HD	29	3211730	Crisper Glass Seal, Front
3	6200070	Screw, #4-24 x 3/8" Flat HD.	30	3421711	Top Crspr Glass Support, Narrow-RH
4	2210701	Main Frame Angle		3421722	Top Crisper glass Support, Wide-LH
5	2234004	Main Frame, Left-RH	31	3421712	Top Crisper Glass Support, Narrow-LH
	2234005	Main Frame, Left-LH		3421721	Top Crisper Glass Support, Wide-RH
6	2234003	Frame, Main Side Right - RH	32	6201130	Screw, #8x 1/2 Ph Fl Hd SS
	2234006	Main Frame, Right-LH	33	4181440	High Humidity Drawer Assy
7	3601832	Shelf Ladder, Left	34	3413100	Drawer Divider
8	3601831	Shelf Ladder, Right	35	3421770	Humidity Drawer Slide-Frame
9	6200710	Screw, #8-18 x 3/8 Fillister HD	36	4181412	Top Crisper Slide Assy, Wide-LH
10	0166110	Drain Pan		4181421	Top Crisper Slide Assy, Narrow-RH
11	0169790	Front Rail	37	4181411	Top Crisper Slide Assembly, Wide-RH
12	6110020	Bolt, #10-24 x 3/8 Truss HD		4181422	Top Crisper Slide Assy, Narrow-LH
13	0169520	Kickplate	38	6201270	Screw, #8-18 x 5/8 Ph Pn SS-Gnd
	0167820	Kickplate, Stainless Steel	39	3421741	Crisper Filler Strip, Narrow (if RH)
14	6200050	Screw, #10-12 Pan Hd		3421742	Crisper Filler Strip, Wide (if LH)
15	2233901	Upper Grille (Framed/Overlay) - RH	40	3421741	Crisper Filler Strip, Narrow (if LH)
	2233902	Upper Grille (Framed/Overlay) - LH		3421742	Crisper Filler Strip, Wide (if RH)
	0261281	Cover, Grill (Stainless Steel) - RH	41	6201270	Screw, #8-18 x 5/8 Ph Pn SS-Gnd
	0261282	Cover, Grill (Stainless Steel) - LH	42	4161870	Refrig. Light Diffuser Assy
16	6201510	Screw, #8-18 x 3/4 PH Truss HD	43	0201240	Evaporator Cover
17	4242250	Grille Assy, Lwr (Framed/Overlay)	44	6201550	Screw, #8-1/8 Low Profile
	4242360	Grille Assy, SS (See SN Breaks)	45	3412280	Egg Tray Cover
	4242380	Grille Assy, SS (See SN Breaks)	46	3412270	Egg Tray
18	6200790	Screw, #8-18 Black (Framed/Overlay)	47	4131810	Egg Tray with Cover
19	3516670	Trim, Grille Cover (SS)	48	3580882	Grille, Spacer LH
20	3580210	Name Plate, Stick-on		3580881	Grille, Spacer RH
21	6201330	Screw, #8 PH-Pan Head 1"	49	6220320	Screw Grmt
22	3520420	Insert / Diffuser Stand-off	50	6220050	Screw Grmt, 1/2X5/8
23	3602310	Shelf, Glass Cantilever	51	4281060	Compressor Shroud Assy
24	NA		52	3550190	Bottom Hinge Stud
25	NA		53	6150200	Nut, 1/4-20 Hex
26	NA		54	6200020	Screw, #7-16 X 1/2 Pan Hd
			55	4201320	Blocking Kit, 36" (Not Shown)

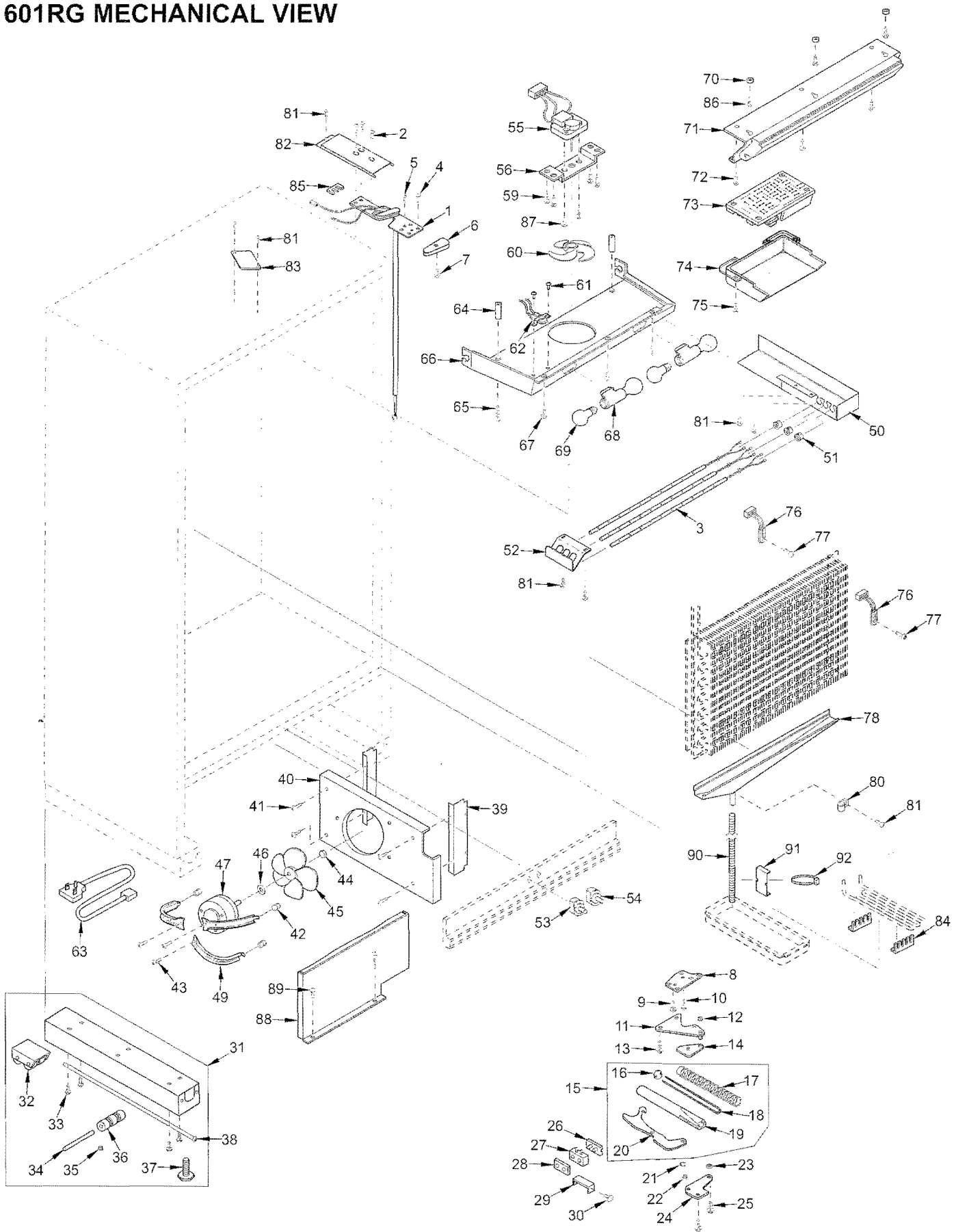
601RG COSMETIC VIEW



601RG MECHANICAL PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	4325461	Wire Harness/Hinge Assy, Door RH	46	3210340	Neoprene Silencer, 7/8"
	4325462	Wire Harness/Hinge Assy, Door LH	47	4200740	Motor Pkg, Cond Fan (blade not incl.)
2	6201140	Screw 1/4-20 X 5/8 Sems But Hd	48	6150330	Well Nut, .75D x .804", #10-32
3	3030150	Strip, Light 15 Watt	49	0261150	Condenser Fan Bracket
4	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	50	0212740	Light Box
5	6200390	Screw, #6 x 3/8" T25 Flat Head PH	51	3220810	Grommet, Open/Closed 1/2"
6	3541017	Top Cabinet Hinge Cover, RH	52	0261330	Bracket, Light
	3541018	Top Cabinet Hinge Cover, LH	53	3060030	Light Switch, N/C
7	6200140	Screw, #8-15 x 3/8" Truss HD	54	3060020	Fan Switch, N/O
8	4151241	Door Hinge, Bottom RH	55	4200170	Ref Fan Motor Pkg. (blade not incl.)
	4151242	Door Hinge, Bottom LH	56	0212520	Bracket, Fan (Production)
9	6110540	Bolt, #10-24 x 1/2" Flat Socket HD		0212540	Bracket, Fan (In Srvc Pckg, 4200170)
10	6200390	Screw, #6 x 3/8" T25 Flat Head PH	57	3220250	Grommet, Rubber-M5351
11	4151871	Bottom Cabinet Hinge Assembly - RH	58	3520410	Brass Insert, Fan
	4151872	Bottom Cabinet Hinge Assembly - LH	59	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
12	3421270	Hinge Bearing, 3/8" x 5/8"	60	3150640	Fan Blade, Evaporator
13	6110070	Bolt, 1/4-20 x 3/4" Spinlock Zinc	61	6180010	Pop Rivet, 1/8"
14	DS90	Door Stop-90 Degree	62	3082140	Light Terminator
	DS105	Door Stop-105 Degree	63	4321820	Power Cord
15	4201113	Door Closer Assembly, RH	64	6220220	Screw,Grommet 1/32x3/8 Sq
	4201114	Door Closer Assembly, LH	65	6201010	Screw, #8-15 x 2" Pan Head
16	0165980	Door Closer Spring Retainer	66	4162660	Shroud Assy, Ref Fan
17	3450530	Door Closer Spring	67	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
	3450710	Low Pull Spring	68	3050180	Light Socket, Double (See SN breaks)
18	3421290	Door Closer Linkage		3050250	Skt, Light MBase Dbl (See SN breaks)
19	3421300	Door Closer Housing	69	3030030	Light Bulb, 40 Watt
20	0183110	Door Closer Arm	70	6160240	Nylon Spacer
21	3450550	E-Ring / Klipring , 5/16"	71	4162652	Control Panel Assy
22	3421270	Door Closer Bearing	72	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
23	6160220	Steel Spacer	73	4203790	Control Board
24	0183960	Cabinet Hinge Stiffener	74	3413940	Control Board Encl
25	6110450	Bolt, 1/4-20 x 1/2" Whiz Lock	75	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
26	3450570	Door Closer Cushion	76	3014350	Thermistor
27	0165970	Door Closer Guide Support	77	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
28	3421310	Door Closer Guide	78	0260540	Drain Trough Assy
29	0166360	Door Closer Cushion Retainer	79	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
30	6180010	Pop Rivet, 1/8"	80	6120050	Tube Clamp, Plastic, 5/8"
31	4110353	Base Assy (w/rollers)	81	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
32	4110331	Base Rear Roller Assy	82	0185190	Cover, Hinge - LH
33	6200010	Screw, #10-12 x 3/4" Pan HD		0185210	Cover, Hinge - RH
34	3550560	Straight Pin, Base Assy - .312" x 2.88"	83	0261170	Plate, Cover
35	3450620	Canoe Clip	84	3421430	Pan Heater Support
36	3421240	Cabinet Roller	85	0164500	Shim - Hinge (.040")
37	3570050	Leveling Leg, #18-3/8 x 1"		0164510	Shim - Hinge (.060")
38	6110580	Adjusting Screw	86	6200720	Screw, #8-18 x 1/2 PH Truss HD
39	0260610	Bracket, Condenser	87	6110270	Bolt, #10-32 x 1/4" RD HD
40	0261230	Shroud, Condenser Fan	88	4281060	Compressor Shroud Assy
41	6200050	Screw, #10-12 X 1/2" Pan Hd	89	6200020	Screw, #7-16 X 1/2 Pan Hd
42	3220360	Grommet, Mounting Bracket	90	1601400	Tube, Drain 1/2" X 72"
43	6200430	Screw,#8-18x1/2 Ph Pan Hd B	91	0261160	Bracket, Drain Tube
44	6150410	Nut, 1/4-20	92	6120170	Cable Tie, Red 11-1/2
45	3150320	Fan Blade, Cond -5 prop			

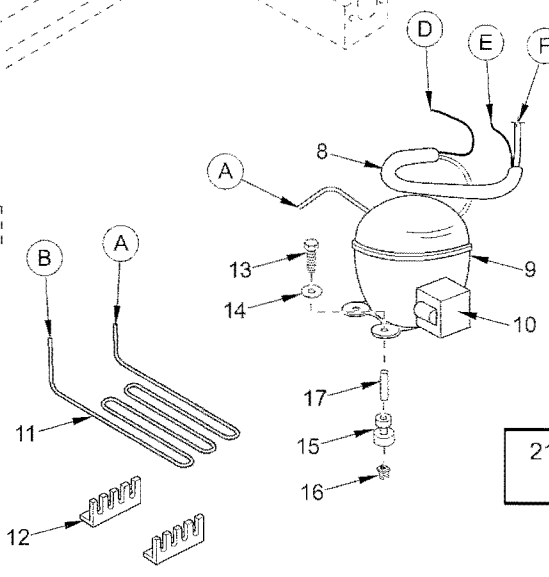
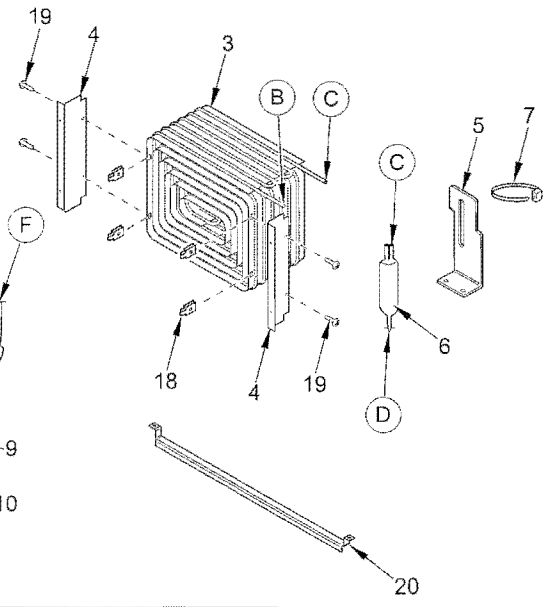
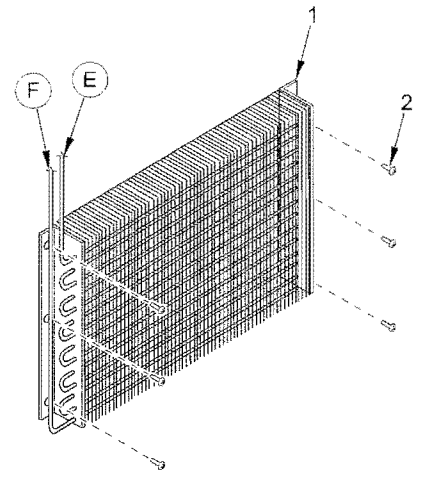
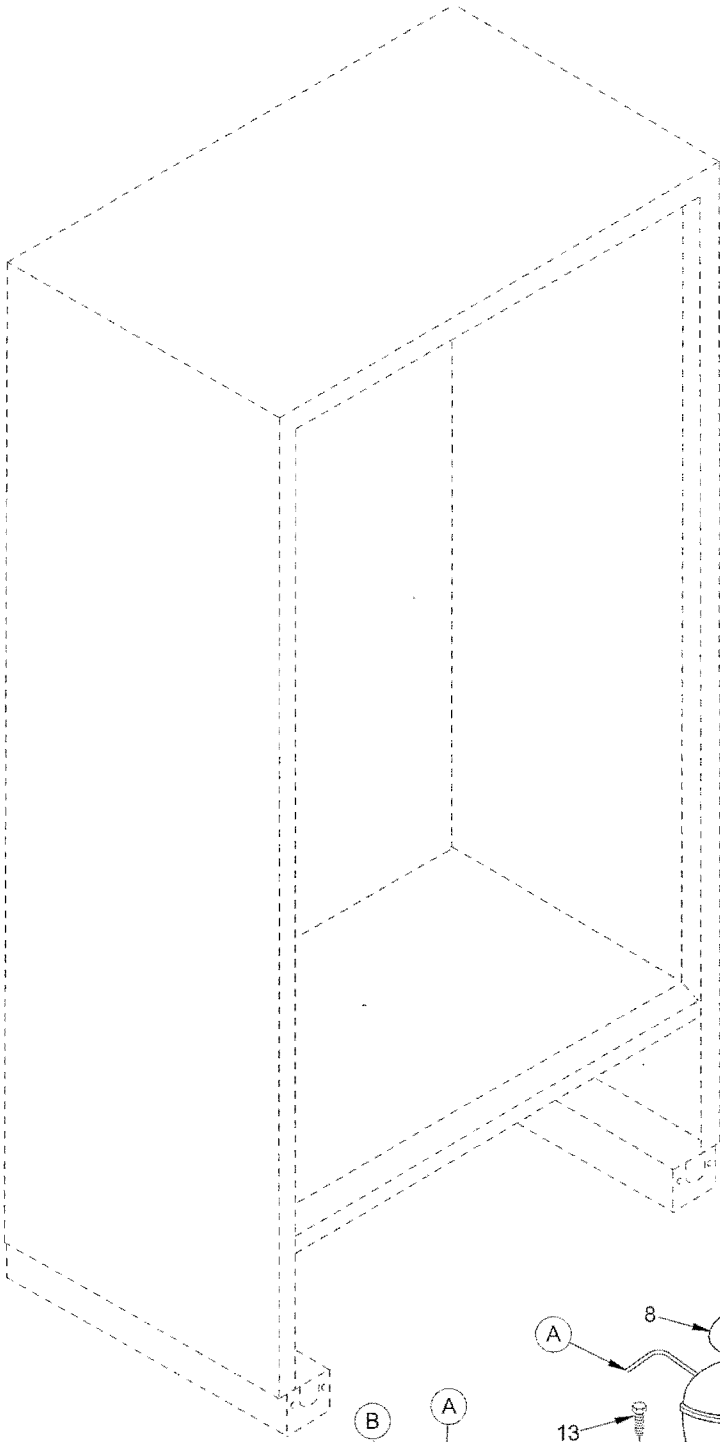
601RG MECHANICAL VIEW



601RG SEALED SYSTEM PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	3130390	Evaporator, Ref (See SN Breaks)
	3130610	Evaporator, Ref (See SN Breaks)
2	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
3	3120390	Condenser
4	0260610	Bracket, Condenser
5	0168040	Bracket, Drier
6	3014230	Filter-Drier, High Side
7	6120170	Locking Cable Tie, Red, 11-1/2"
8	4251310	Heat Exchanger
9	4201880	Compressor, Refrig. (EMI30HER)
10	3111370	Relay, 1351400 (For EMI30HER Service Compressor)
	3111212	Relay, 8EA103 (For EMU30 Production Compressor)
	3111410	Overload, 4TM734LFB (For EMI30HER Service Compressor)
	3111310	Overload, 4TM197NFB (For EMU30 Production Compressor)
	3111070	Capacitor, 12 Mf (For EMU30 Production Compressor)
11	2600196	Drain Pan Heater Loop
12	3421430	Pan Heater Support
13	6200300	Screw, 5/16-18 x 1-1/2" Hex
14	6240050	Flat Washer, 5/16"
15	3150170	Rubber Grommet, Large, 15/16"
16	1801000	Nylon Compressor Mount, 7/16"
17	6160070	Sleeve, 5/16 x 7/16 x 7/8"
18	6150840	Tinnerman J-Clip
19	6200050	Screw, #10-12 X 1/2" Pan Hd
20	0260600	Support, Condenser
21	3014100	Suction Line Drier (Service Only)

601RG SEALED SYSTEM VIEW

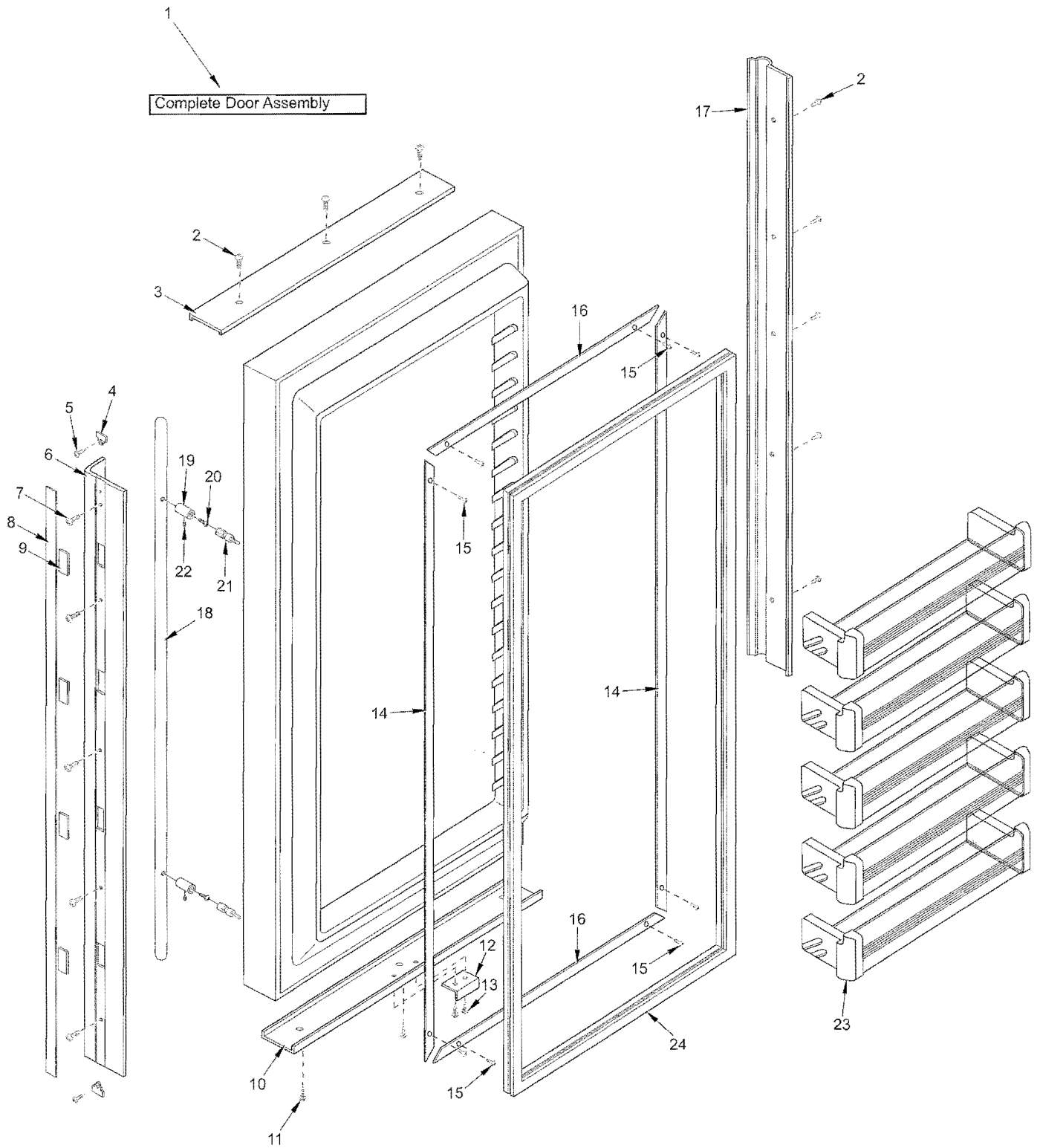


21 - Suction Line Drier
(Not Shown)

601F DOOR PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	4132943	Freezer Door Assy, Frame/Overlay - RH
	4132944	Freezer Door Assy, Frame/Overlay - LH
	4134523	Freezer Door Assy, SS - RH
	4134524	Freezer Door Assy, SS - LH
2	6200720	Screw, #8-18 x 1/2 Ph Truss Hd
3	2230608	Door Trim, Top LH
	2230609	Door Trim, Top RH
4	3413340	Handle/Trim End Cap
5	6180160	Rivet, Open End Blind, 1/8 X 3/16
6	4132230	Door Handle Assy (Framed)
	4132330	Handle-Side Door Trim (Overlay)
7	6201300	Tapping Screw, #8 x 1/2
8	4132370	Handle/Trim Molding Assy
9	3451000	Magnet, Trim Strip - 3"
10	2230606	Door Trim, Top RH or Bottom LH
	2230607	Door Trim, Top LH or Bottom RH
11	6200720	Screw, #8-18 x 1/2 Ph Truss Hd
12	0180281	Switch Depressor, White
13	6201300	Tapping Screw, #8 x 1/2
14	3420250	Gasket Retainer, Side, 57.875
15	6200410	Screw, #8 x 1/2 Slot Head Hex
16	3420220	Gasket Retainer, 33.312
17	3511310	Door Trim, Hinge Side - Mitered Corner
	3511410	Door Trim, Hinge Side - (SS Model)
18	4132410	Handle Assy, Round (Incl. Stand-offs) (See SN Breaks)
	4133510	Handle Assy, Blunt (Incl. Stand-offs) (See SN Breaks)
	4133690	Handle Assy, SS OBR Standoffs (Incl. Stand-offs) (See SN Breaks)
19	3511320	Handle Stand-off 1" D (See SN Breaks)
	3512150	Standoff, SS Oval, Door (See SN Breaks)
20	6110540	Bolt, #10-24 x 1/2 Flat Socket HD
21	3511520	Handle Mounting Stud
22	6110730	Set Screw #10-32 x 1/4 SS Cone
23	4330480	Door Shelf Assy
24	3212100	Door Gasket

601F DOOR VIEW

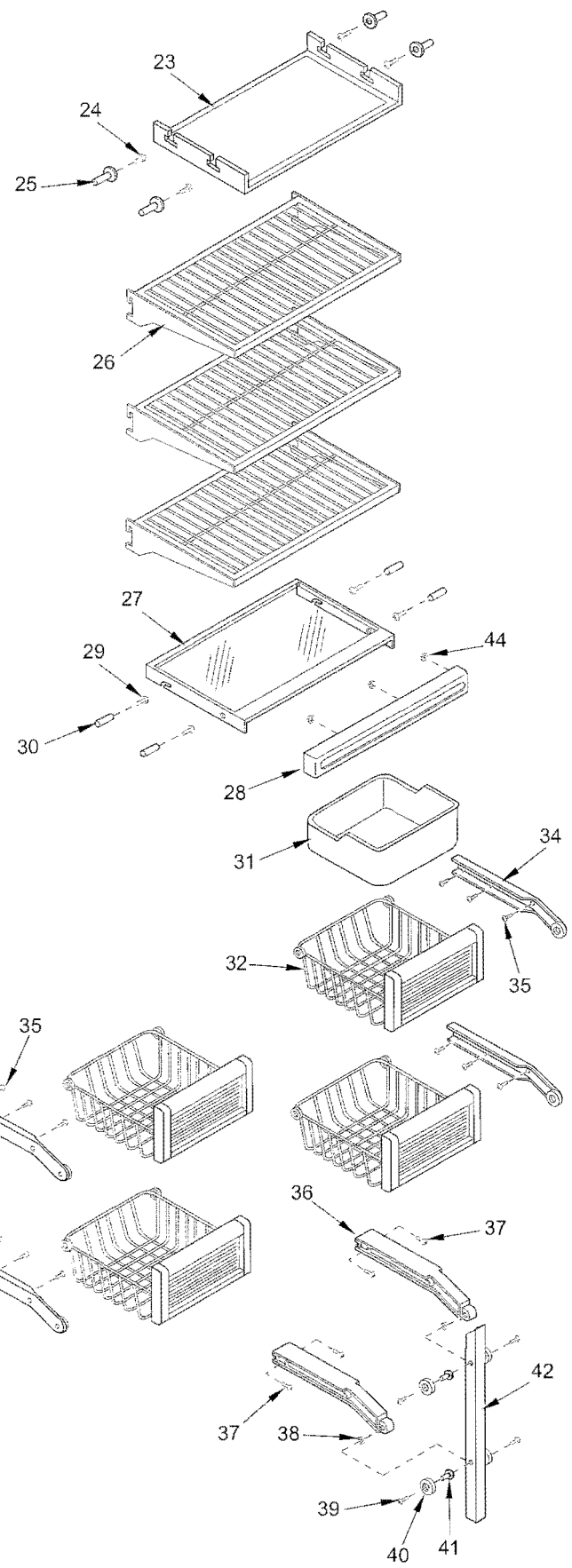
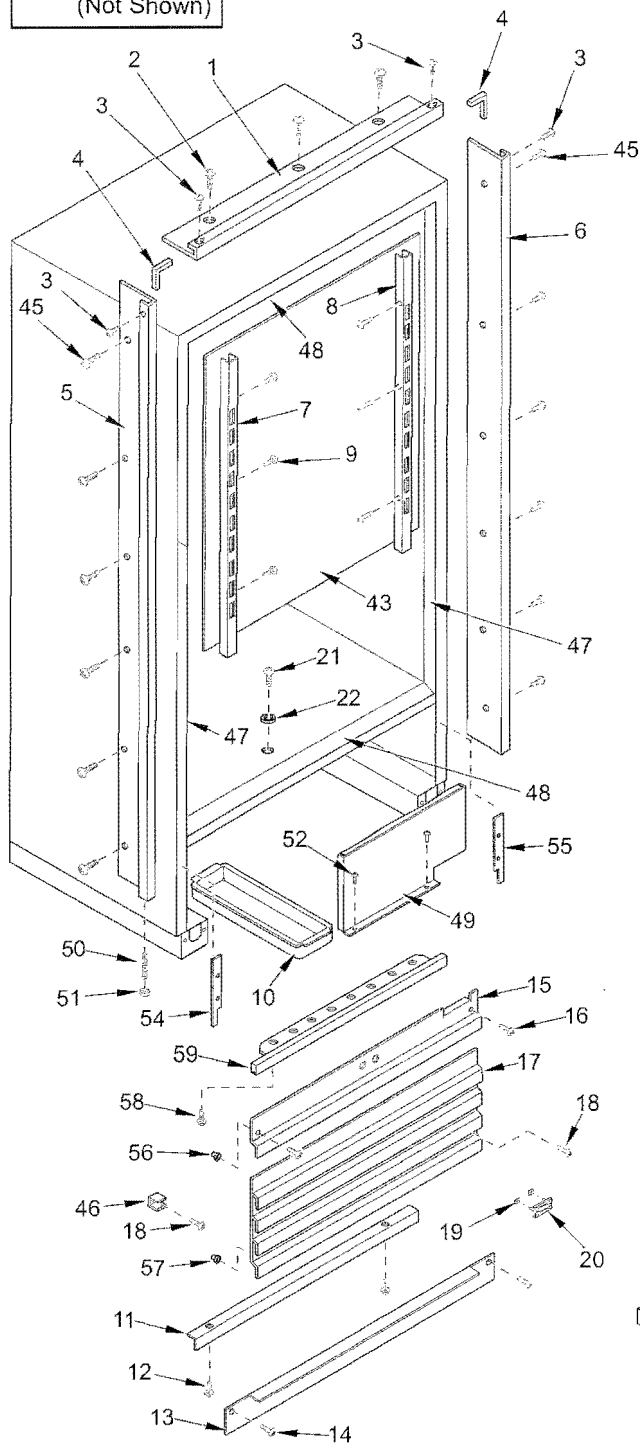


601F COSMETIC PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	2229616	Main Frame, Top-RH (See SN Breaks)	18	6200790	Screw, #8-18 Black
	2229637	Main Frame, Top-RH (See SN Breaks)	19	6150140	Spring Grip Nut, 1/8
	2234015	Frame, Main Top-RH (See SN Breaks)	20	3580210	Name Plate, Stick-on
	2229617	Main Frame, Top-LH (See SN Breaks)		3580230	Name Plate w/ Pegs
	2229640	Main Frame, Top-LH (See SN Breaks)	21	6200130	Screw, #8-18 x 3/4 Truss HD
	2234015	Frame, Main Top-LH (See SN Breaks)	22	6160050	Spacer, 7/32 x 3/8 x 1-1/8
2	6200010	Screw, #10-12 x 3/4 Pan HD	23	4160860	Freezer Light Diffuser Assy
3	6200070	Screw, #4-24 x 3/8" Flat HD.	24	6201330	Screw, #8-18 x 5/8 PH PN SS-Gnd
4	2210701	Main Frame Angle	25	3520420	Insert / Diffuser Stand-off
5	2229603	Main Frame, Left-RH (See SN Breaks)	26	3601880	Freezer Wire Shelf
	2229636	Main Frame, Left-RH (See SN Breaks)	27	4181550	Freezer Glass Shelf Assy. (Incl. Front)
	2234004	Frame, Main Left-RH (See SN Breaks)	28	3413030	Freezer Glass Shelf Front
	2229619	Main Frame, Left-LH (See SN Breaks)	29	6200280	Screw, #8-18 x 1 Pan Head
	2229641	Main Frame, Left-LH (See SN Breaks)	30	6220430	Screw Grommet
	2234005	Frame, Main Left-LH (See SN Breaks)	31	3411320	Ice Bucket
6	2229618	Main Frame,Right-RH(See SN Breaks)	32	4181570	Freezer Basket Assy
	2229638	Main Frame,Right-RH(See SN Breaks)	33	4180972	Freezer Basket Slide Assy - Left
	2234003	Frame,Main Right-RH(See SN Breaks)	34	4180971	Freezer Basket Slide Assy - Right
	2229602	Main Frame,Right-LH (See SN Breaks)	35	6200450	Screw, #8 x 1 Type AR Flat
	2229639	Main Frame,Right-LH (See SN Breaks)	36	3411280	Center Basket Slide
	2234006	Frame,Main Side-LH (See SN Breaks)	37	6200130	Screw, #8-18 x 3/4 Truss HD
7	3601842	Shelf Ladder, Left	38	6150020	Nut-Hex, #10-32
8	3601841	Shelf Ladder, Right	39	6200740	Screw, #10-32 x 11/16 PH Flat HD UC
9	6200710	Screw, #8-18 x 3/8 Fillister HD	40	3421160	Basket Slide Roller
10	0166110	Drain Pan		3421170	Freezer Basket Slide Roller, Wide
11	0169790	Front Rail	41	3430080	Roller Bushing
12	6110020	Bolt, #10-24 x 3/8 Truss HD	42	0234010	Center Basket Slide Support
13	0169520	Kickplate	43	0234510	Evaporator Cover
	0167820	Kickplate, Stainless Steel	44	6150820	Palnut, .25
14	6200050	Screw, #10-12 Pan Hd	45	6200210	Screw, #8-32 x 1/2 Flat Head
	6200720	Screw, #8-18x1/2 Ph Tr Hd (SS Model)	46	3450910	Clip, Grille (SS Model)
15	2232001	Upper Grille - RH (See SN Breaks)	47	2811207	Breaker Strip, Side (See SN Breaks)
	2233901	Upper Grille - RH	48	2811206	Braker Strip, Top/Bot (See SN Breaks)
		- Framed/Overlay (See SN Breaks)	49	4280860	Compressor Shroud (See SN Breaks)
		- SS (See SN Breaks)		4281060	Shroud Assy, Comp (See SN Breaks)
	0261281	Cover, Grille RH (SS) (See SN Breaks)	50	3550190	Bottom Hinge Stud
	2232002	Upper Grille - LH (See SN Breaks)	51	6150200	Nut, 1/4-20 Hex
	2233902	Upper Grille - LH	52	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
		- Framed/Overlay (See SN Breaks)	53	4201320	Blocking Kit, 36" (Not Shown)
		- SS (See SN Breaks)	54	3580882	Grille, Spacer LH (See SN Breaks)
	0261282	Cover, Grille LH (SS) (See SN Breaks)	55	3580881	Grille, Spacer RH (See SN Breaks)
16	6200720	Screw, #8-18 x 1/2 PH Truss HD	56	6220320	Screw Grmt (See SN Breaks)
17	4242250	Lwr Grille Section (Framed / Overlay)	57	6220050	Screw Grmt,1/2X5/8 (See SN Breaks)
	4241740	Lwr Grille Sctn (SS) (See SN Breaks)	58	6201550	Screw, #8-1/8 Lw Prfl (See SN Breaks)
	4242380	Grille Assy, SS (See SN Breaks)	59	3516670	Trim, Grille Cvr (SS) (See SN Breaks)

601F COSMETIC VIEW

53 - Blocking Kit
(Not Shown)



601F MECHANICAL PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	4151271	Cabinet Hinge Assy, Upper RH	59	6110270	Bolt, #10-32 x 1/4" RD HD
	4151272	Cabinet Hinge Assy, Upper LH	60	3150520	Fan blade, Ref/Fre Evap.
2	6110070	Bolt, 1/4-20 x 3/4" Spinlock Zinc	61	6180010	Pop Rivet, 1/8"
3	4151471	Door Hinge Assy, Top RH	62	3082140	Light Terminator
	4151472	Door Hinge Assy, Top LH	63	4321820	Power Cord
4	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	64	6220540	Screw Grommet / Stand-off
5	6200390	Screw, #6 x 3/8" T25 Flat Head PH	65	6201010	Screw, #8-15 x 2" Pan Head
6	3541017	Top Cabinet Hinge Cover, RH	66	4160880	Fan Shroud Assy (See SN Breaks)
	3541018	Top Cabinet Hinge Cover, LH		4161640	Fan Shroud Assy (See SN Breaks)
7	6200140	Screw, #8-15 x 3/8" Truss HD	67	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
8	4151241	Door Hinge, Bottom RH	68	3050180	Light Socket, Double (See SN breaks)
	4151242	Door Hinge, Bottom LH		3050250	Skt, Light MBase Dbl (See SN breaks)
9	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	69	3030030	Light Bulb, 40 Watt
10	6200390	Screw, #6 x 3/8" T25 Flat Head PH	70	6160240	Nylon Spacer
11	4151871	Bottom Cabinet Hinge Assembly - RH	71	4160802	Control Panel Assy (See SN Breaks)
	4151872	Bottom Cabinet Hinge Assembly - LH		4161672	Control Panel Assy (See SN Breaks)
12	3421270	Hinge Bearing, 3/8" x 5/8"	72	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
13	6110070	Bolt, 1/4-20 x 3/4" Spinlock Zinc	73	4202801	Control Board
14	DS90	Door Stop-90 Degree	74	3412790	Control Board Enclosure
	DS105	Door Stop-105 Degree	75	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
15	4201113	Door Closer Assembly, RH	76	3014350	Thermistor
	4201114	Door Closer Assembly, LH	77	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
16	0165980	Door Closer Spring Retainer	78	3082060	Defrost Terminator
17	3450530	Door Closer Spring	79	4323760	Defrost Heater Assy
	3450710	Low Pull Spring	80	1801100	Heater Clip
18	3421290	Door Closer Linkage	81	3013540	Drain Tube Heater
19	3421300	Door Closer Housing	82	4190220	Drain Trough (w/o htr) (See SN Breaks)
20	0183110	Door Closer Arm		4190270	Drain Trough (w/o htr) (See SN Breaks)
21	3450550	E-Ring / Klipping , 5/16"	83	3013530	Drain Trough Heater
22	3421260	Door Closer Bearing	84	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
23	6160220	Steel Spacer	85	6120050	Tube Clamp, Plastic, 5/8"
24	0183960	Cabinet Hinge Stiffener	86	6200010	Screw, #10-12 x 3/4" Pan HD
25	6110450	Bolt, 1/4-20 x 1/2" Whiz Lock	87	6120210	U-Clamp, 5/8"
26	3450570	Door Closer Cushion	88	6200010	Screw, #10-12 x 3/4" Pan HD
27	0165970	Door Closer Guide Support	89	2600297	Tube, Copper L-Shaped
28	3421310	Door Closer Guide	90	3520380	Compression Nut
29	0166360	Door Closer Cushion Retainer	91	3520370	Compression Sleeve
30	6180010	Pop Rivet, 1/8"	92	4202790	Water Valve
31	4110353	Base Assy (w/rollers)	93	3520050	Brass Insert, Solenoid
32	4110331	Base Rear Roller Assy	94	3520030	Icemaker Nylon Nut, 1/4"
33	6200010	Screw, #10-12 x 3/4" Pan HD	95	2600617	Plastic Water Line
34	3550560	Straight Pin, Base Assy - .312" x 2.88"	96	0168160	Solenoid Water Valve Bracket
35	3450620	Canoe Clip	97	6200780	Screw, #10-24 x 1/2" PH Hex Washer
36	3421240	Cabinet Roller	98	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
37	3570050	Leveling Leg, #18-3/8 x 1"	99	1607700	Water Inlet Tube
38	6110580	Adjusting Screw	100	6220470	Fill Tube Clamp
39	3450290	Angle Bracket	101	3013820	Fill Tube Heater
40	0168070	Cond. Fan Shroud (See SN Breaks)	102	6120450	Locking Cable Tie 9.7" BLK
	0260140	Cond. Fan Shroud (See SN Breaks)	103	2605408	Water Inlet Tube Extension, 6.34"
41	6200010	Screw, #10-12 x 3/4" Pan HD	104	3450480	Plastic O-Ring
42	3420670	Screw Spacer	105	6220330	Plastic Support
43	6200450	Screw, #8 x 1" Type AR Flat	106	0234020	Drain Trough Enclosure
44	6150410	Nut, 1/4-20	107	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
45	3150320	Fan Blade, Cond -5 prop	108	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
46	3210340	Neoprene Silencer, 7/8"	109	3060130	SPST Fan/Icemaker Switch
47	4200740	Motor Pkg, Cond Fan (blade not incl.)	110	4200521	Icemaker Assy
48	6150330	Well Nut, .75D x .804", #10-32	111	6200120	Screw, #10-12 x 1/2" Truss HD
49	3150650	Condenser Fan Bracket	112	6200320	Screw, #8-32 x 1/2" Truss Head
50	6240350	Fender Washer, .25x1.25x.06	113	6120280	Tube Clamp, Nylon, 3/16"
51	6201280	Machine Screw, #10-32 x 1-1/4"	114	3421150	Ice Level Control Arm
52	6200490	Screw, #8-32 x 3/8" Slotted Hex T25	115	6200120	Screw, #10-12 x 1/2" Truss HD
53	3060030	Light Switch, N/C	116	3421070	Connecting Rod
54	3060020	Fan Switch, N/O	117	0168680	Shim - Hinge
55	4201770	Evap. Fan Motor Pkg. (blade not Incl.)	118	6200720	Screw, #8-18 x 1/2 PH Truss HD
56	0211620	Refrigerator Fan Bracket	119	6110270	Bolt, #10-32 x 1/4" RD HD
57	3220250	Grommet, Rubber-M5351	120	3140360	Fill Cup Plug
58	3520410	Brass Insert, Fan	121	3520250	Water Inlet Fitting Assy