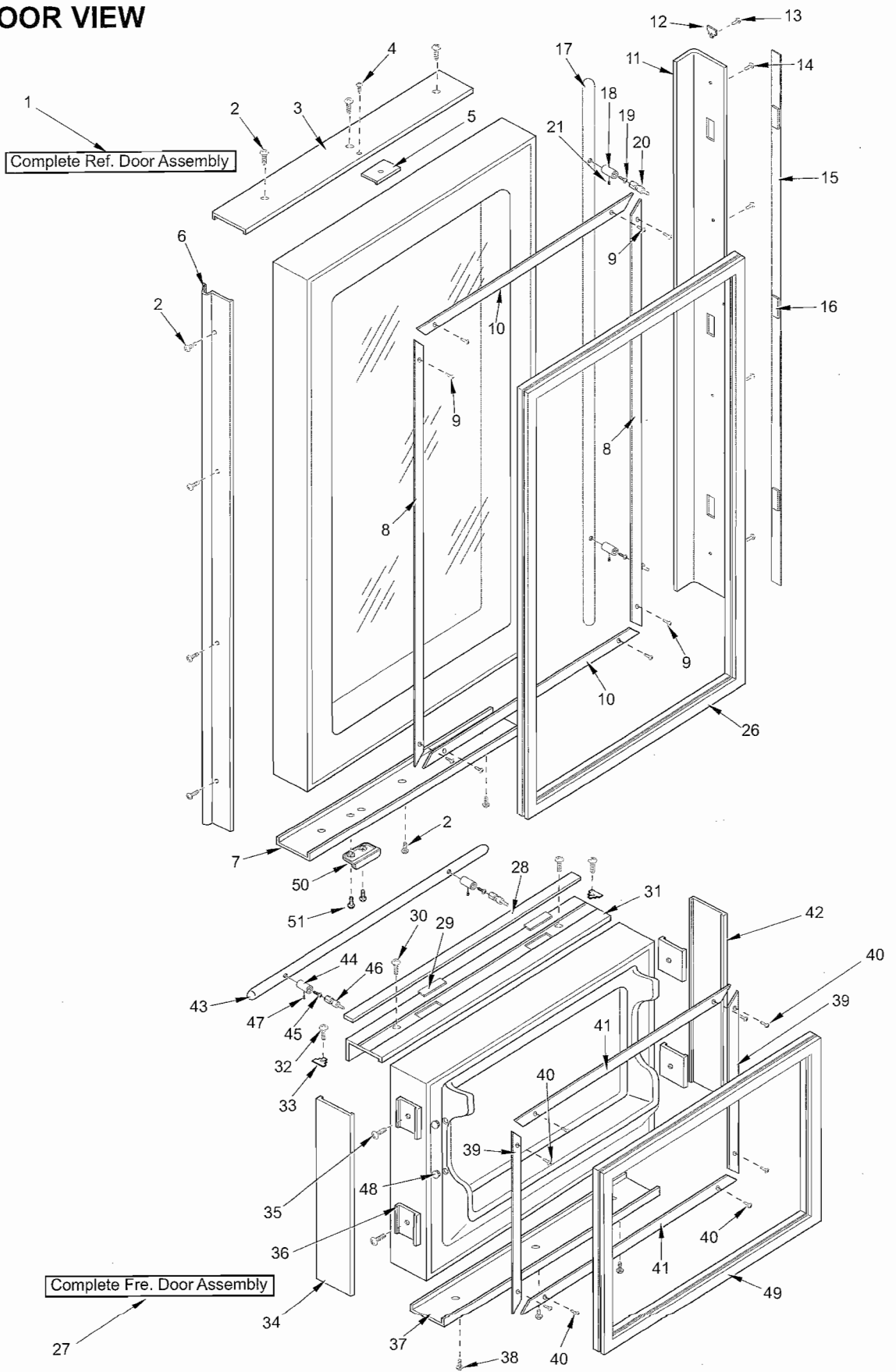
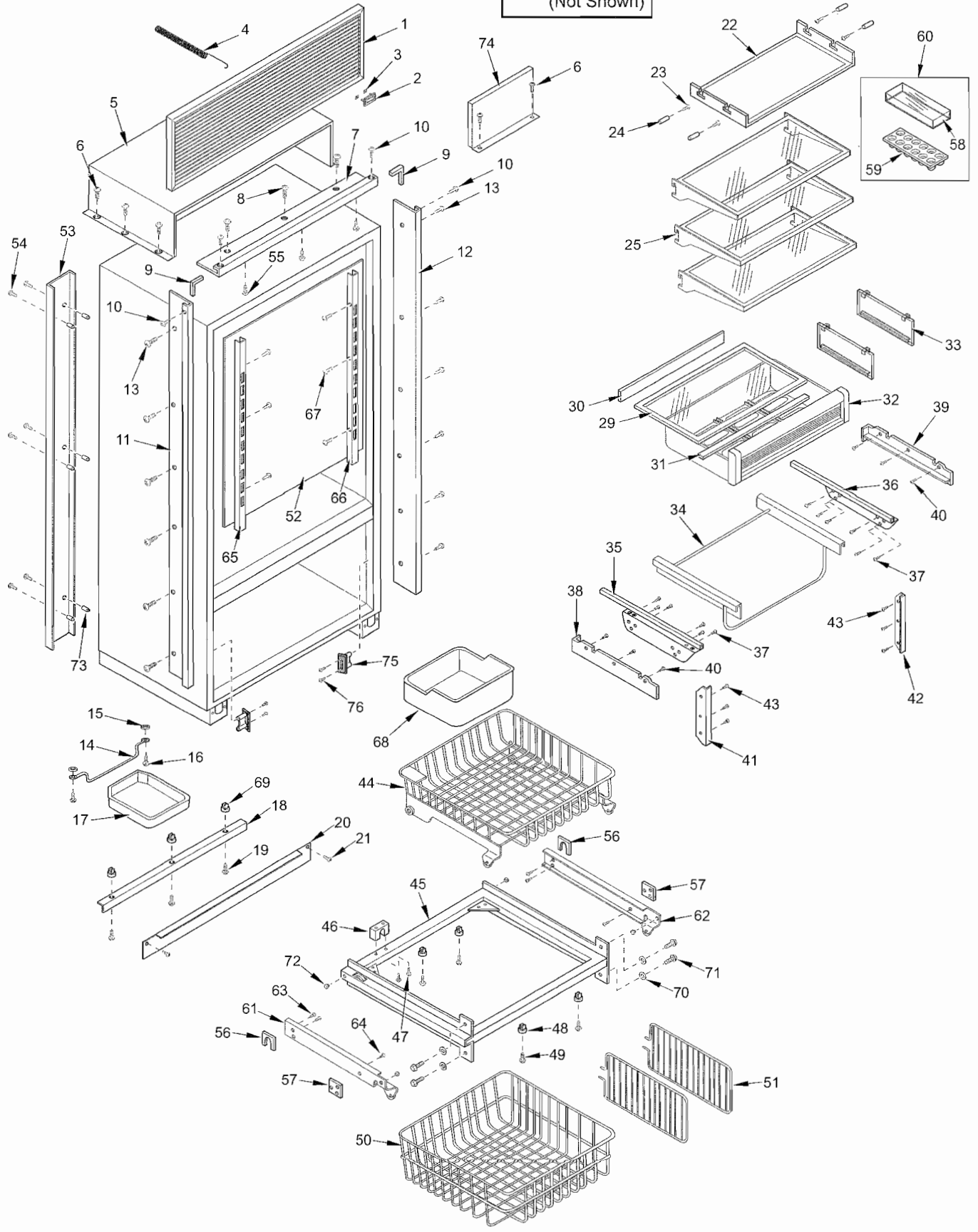


650G DOOR VIEW

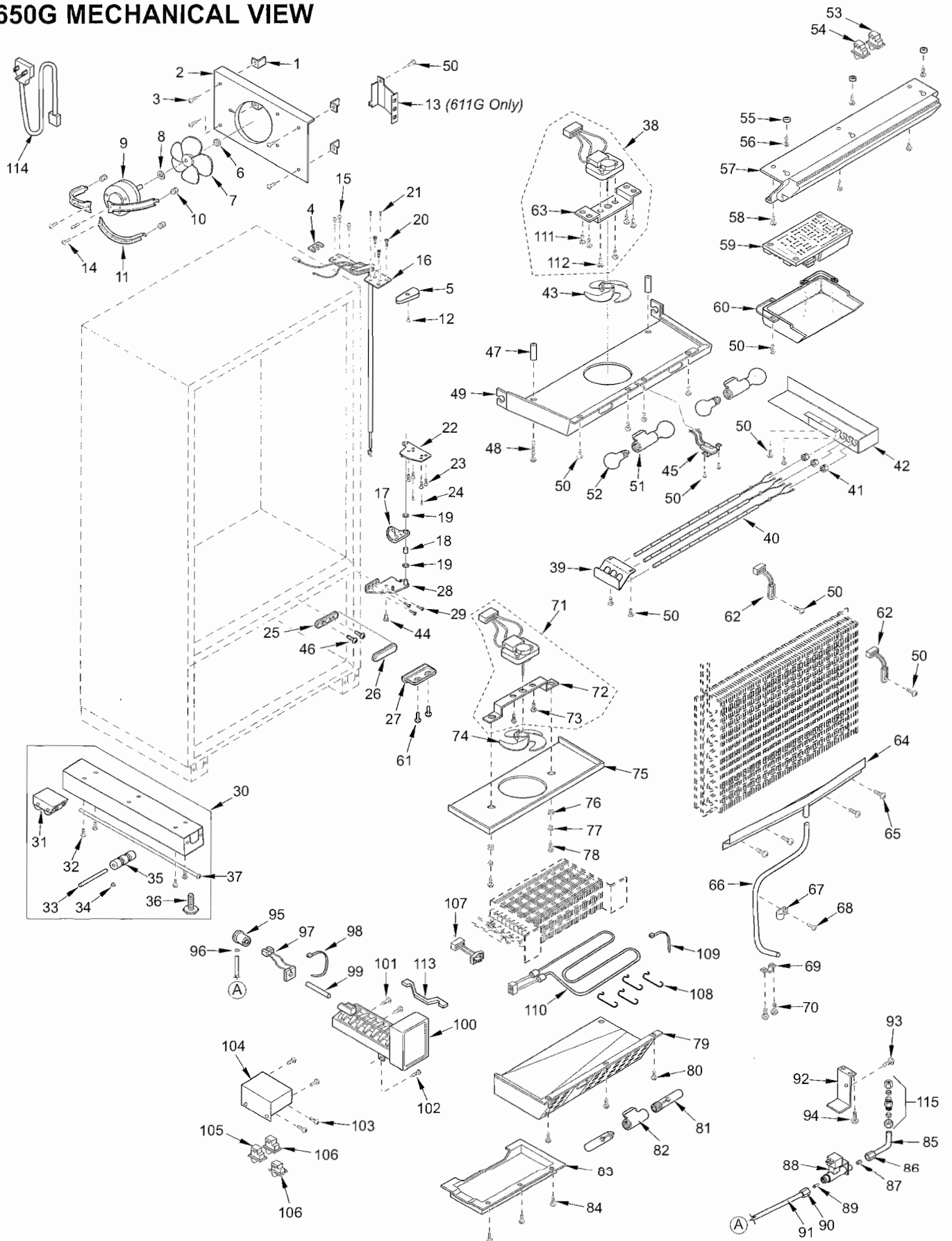


650G COSMETIC VIEW

77 - Blocking Kit
(Not Shown)

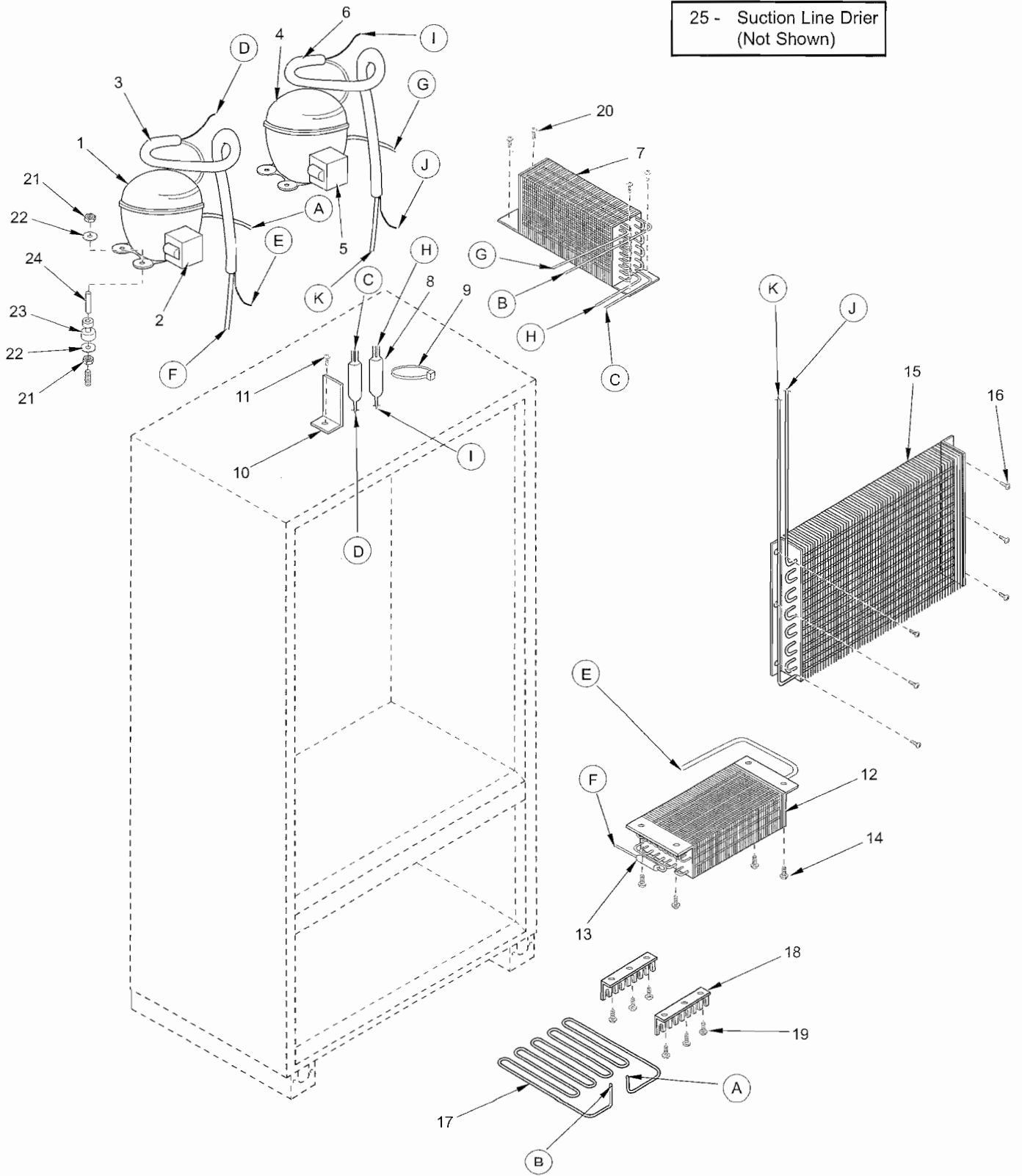


650G MECHANICAL VIEW



650G SEALED SYSTEM VIEW

25 - Suction Line Drier
(Not Shown)





680 DOOR PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	4132675	Fre Door Assy-Framd(See SN Breaks)	28	4330620	Dairy Compartment Assembly
	4132925	Fre Door Assy-Framd(See SN Breaks)	29	3211910	Dairy Compartment Gasket
	4132695	Fre Door Assy - SS (See SN Breaks)	30	4330630	Upper Refrig. Door Shelf Assembly
	4133275	Fre Door Assy - SS (See SN Breaks)	31	4330550	Refrig. Door Shelf Assembly (Regular)
2	6200720	Screw, #8-18 x 1/2 PH Truss HD		4330540	Gallon Door Shelf Assy (Sales Acc.)
3	2230617	Door Trim, Top; Freezer	32	3212180	Door Gasket, Refrigerator
4	6200720	Screw, #8-18 x 1/2 PH Truss HD	33	6200840	Screw, #10 x 1/2" PH FH AB SS
5	4200940	Switch Depressor (Includes Screw)	34	3413451	Top Trim Filler, Freezer Door
6	3413340	Handle/Trim End Cap	35	3511470	Vertical Trim Strip
7	6180160	Rivet, Open End Blind, 1/8" X 3/16"	36	P1/P2	Hndl Insrt-Brt White / Almond Buff
8	4132650	Door Handle Assy, 67.88"		P3/P4	Handle Insert-Camel/Adobe
9	6201300	Tapping Screw, #8 x 1/2"		P5	Handle Insert-Brushed Pewter
10	4131860	Handle/Trim Molding Assembly		P6/P7	Hndl Insrt-Smoke Gray / Charcoal
11	3451000	Magnet, Trim Strip - 3"		P8/P9	Hndl Insrt-Port Brown / Black Slate
12	2230618	Door Trim, Bottom; Freezer		P10	Handle Insert-Stainless Steel
13	3420260	Gasket Retainer, 66.875"		P11	Handle Insert-White Enamel
14	6200410	Screw, #8 x 1/2" Slot Head Hex		P12	Handle Insert-Avocado Enamel
15	3421610	Gasket Retainer, 13.813"		P13	Handle Insert-Harvest Gold Enamel
16	3511131	Door Trim, Hinge Side - Mitered Corner		P14	Handle Insert-Almond Enamel
	3511130	Door Trim, Hinge Side - (SS Model)		P15	Handle Insert-Coffee Enamel
17	4132630	Handle Assy, SS 7/8"D X 43"L-Ref (Incl Stnd-off) (See SN Breaks)	37	3413452	Bottom Trim Filler, Freezer Door
	4133100	Handle Assy, SS 1"D Rnd-Ref (Incl Stnd-off) (See SN Breaks)	38	3413441	Top Trim Filler, Refrig. Door
	4133650	Handle Assy, SS 1"D Blnt-Ref (Incl Stnd-off) (See SN Breaks)	39	3413442	Bottom Trim Filler, Refrig. Door
	4133740	Handle Assy, SS OBR Standoff-Ref (See SN Breaks)	40	6200900	Screw, #8 x 1/2" PH FH Hi-Lo
18	3511490	Refrig Hndl Stand-off, 7/8"D / 3.5 Deg. (See SN Breaks)	41	G1	Glass Well-Bright White
	3511850	Refrig Hndl Stand-off, 1"D / 3.5 Deg. (See SN Breaks)		G2	Glass Well-Almond Buff
	3512170	Standoff, SS Oval, Ref 4 Deg. (See SN Breaks)		G3	Glass Well-Camel
19	6110720	Bolt #10-24X1/2 Socket HD Cap		G4	Glass Well-Adobe
20	3511520	Handle Mounting Stud		G5	Glass Well-Brushed Pewter
21	6110730	Set Screw #10-32 X 1/4 SS Cone		G6	Glass Well-Smoke Gray
22	4330580	Fre Door Shelf Assy (See SN Breaks)		G7	Glass Well-Charcoal
	4330650	Fre Door Shelf Assy (See SN Breaks)		G8	Glass Well-Port Brown
23	3211670	Door Gasket, Fre (See SN Breaks)		G9	Glass Well-Black Slate
	3212190	Door Gasket, Fre (See SN Breaks)		3413410	Glass Well-Stnls Steel (SS Model Only)
24	4132665	Ref Door Assy-Framd(See SN Breaks)	42	4132640	Handle Assy, SS 7/8"D-Fre (Incl Stnd-off) (See SN Breaks)
	4132915	Ref Door Assy-Framd(See SN Breaks)		4133110	Hndl Assy, SS 1"D Rnd-Fre (Incl Stnd-offs) (See SN Breaks)
	4132685	Ref Door Assy - SS (See SN Breaks)		4133660	Hndl Assy, SS 1"D Blnt-Fre (Incl Stnd-offs) (See SN Breaks)
	4133265	Ref Door Assy - SS (See SN Breaks)		4133750	Handle Assy, SS OBR Standoff-Fre (See SN Breaks)
25	2230615	Door Trim, Top; Refrigerator	43	3511480	Fre. Handle Stand-off, 7/8"D / 10 Deg. (See SN Breaks)
26	2230616	Door Trim, Bottom; Refrigerator		3511860	Fre. Handle Stand-off, 1"D / 10 Deg. (See SN Breaks)
27	3421620	Gasket Retainer, 23.125"		3152180	Standoff, SS Oval, Fre 10 Deg. (See SN Breaks)

650G SEALED SYSTEM PARTS LIST

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	4202280	Compressor, (EMI60HER) (See SN Breaks)
2	3111460	Relay, (1351408 - for EMI60HER)
	3111470	Overload, (4TM757NFB - for EMI60HER)
3	4251270	Heat Exchanger, Freezer
4	4201880	Compressor, Refrig. (EMI30HER)
5	3111370	Relay, (1351400 - for EMI30HER)
	3111410	Overload, (4TM734LFB - for EMI30HER)
6	4251560	Heat Exchanger, Refrigerator
7	3120330	Condenser, Dual
8	3014230	Filter-Drier, High Side
9	6120170	Locking Cable Tie, Red, 11-1/2"
10	0168040	Drier Bracket
11	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
12	3130580	Evaporator Coil, Fre
13	3011130	Freezer Accumulator
14	6200120	Screw, #10-12 x 1/2" Truss HD
15	3130630	Evaporator, Ref
16	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
17	2600138	Drain Pan Heater Loop
18	3421410	Drain Pan Heater Loop Support
19	6200010	Screw, #10-12 x 3/4" Pan HD
20	6200010	Screw, #10-12 x 3/4" Pan HD
21	6150220	Nut, 5/16-18 Hex Zinc
22	6240050	Flat Washer, 5/16"
23	3150010	Rubber Grommet, Small, 5/8"
	3150170	Rubber Grommet, Large, 15/16"
24	6160030	Spacer, 5/16 x 7/16 x 5/8"
	6160070	Sleeve, 5/16 x 7/16 x 7/8"
25	3014100	Suction Line Drier (Service Only - Not Shown)

650G MECHANICAL PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	3450290	Angle Bracket	57	4162692	Control Panel Assy, 650G Srvc
2	0261200	Shroud, Cond Fan	58	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
3	6200010	Screw, #10-12 x 3/4" Pan HD	59	4203790	Control Board Pkg
4	0168680	Shim - Hinge	60	3413940	Control Board Encl.
5	3541017	Top Cabinet Hinge Cover, RH	61	6110060	Bolt, #10-32 x 5/8", Truss Head
	3541018	Top Cabinet Hinge Cover, LH	62	3014350	Thermistor
6	6150410	Nut, 1/4-20	63	0212540	Bracket, Fan
7	3150320	Fan Blade, Cond, 5 prop, 7"	64	0260540	Drain Trough, Ref
8	3210340	Neoprene Silencer, 7/8"	65	6201540	Screw, #8- 15X1-1/4 PH PAN HD
9	4200740	Motor Pkg, Cond Fan (blade not incl.)	66	1601400	Drain Tube, Wire - 1/2" x 72"
10	3220360	Grommet, Mtg Brkt	67	6120050	Tube Clamp, Plastic, 5/8"
11	0261150	Bracket, Cond Mounting	68	6200120	Screw, #10-12 x 1/2" Truss HD
12	6200140	Screw, #8- 15 x 3/8" Truss HD	69	6120210	U-Clamp, 5/8"
13	NA		70	6200010	Screw, #10-12 x 3/4" Pan HD
14	6200490	Screw, #8-32 x 3/8" Slotted Hex T25	71	4200160	Freezer Fan Motor Pkg. (Blade not Incl.)
15	6110070	Bolt, 1/4-20x3/4 Spinlock Zinc	72	0232280	Fan Bracket, Fre
16	4325671	WH, Top Hinge Assy - RH	73	6110270	Bolt, #10-32 x 1/4" RD HD
	4325672	WH, Top Hinge Assy - LH	74	3150640	Fan Blade, Evaporator
17	3421800	Door Stop Cam	75	4281510	Shroud Assy, Fre Evap 650 Srvc
18	3421790	Bearing, Door Hinge	76	3220250	Grommet, 3/16" x 7/16" x 9/32"
19	3430120	Bushing, Door	77	3520120	Brass Insert, Fan Bracket
20	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	78	6200670	Screw, #6-18 x 3/4" Tek's
21	6200390	Screw, #6 x 3/8" T25 Flat Head PH	79	0234290	Evaporator Cover, Fre
22	4151841	Hinge, Door Bottom LH		0234300	Fre Evap. Cvr Lft Side
	4151842	Hinge, Door Bottom RH	80	6200120	Screw, #10-12 x 1/2" Truss HD
23	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	81	3030040	Light Bulb, Long/Narrow; 40 watt
24	6200390	Screw, #6 x 3/8" T25 Flat Head PH	82	3050220	Socket, Light Int Base Sngl
25	3430110	Closer, Door-Cabinet Side	83	0234310	Fre Air Duct Assy
26	3430140	Cover, Door Closer	84	6200120	Screw, #10-12 x 1/2" Truss HD
27	3430100	Closer, Door-Door Side	85	2600297	Tube, Copper L-Shaped
28	4152081	Cabinet Hinge, Bot - RH	86	3520380	Compression Nut
	4152082	Cabinet Hinge, Bot - LH	87	3520370	Compression Sleeve
29	6110810	Screw, Machine #10-24X3/4 PH FT HD	88	4202790	Water Valve
30	4110353	Base Assy (w/rollers)	89	3520050	Brass Insert, Solenoid
31	4110331	Base Rear Roller Assy	90	3520030	Icemaker Nylon Nut, 1/4"
32	6200010	Screw, #10-12 x 3/4" Pan HD	91	2600617	Plastic Water Line
33	3550560	Straight Pin, Base Assy, .312" x 2.88"	92	0168160	Solenoid Water Valve Bracket
34	3450620	Canoe Clip	93	6200780	Screw, #10-24 x 1/2" PH Hex Washer
35	3421240	Cabinet Roller (Single)	94	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
36	3570050	Leveling Leg, #18-3/8 x 1"	95	1607700	Water Inlet Tube
37	6110580	Adjusting Screw	96	6220470	Fill Tube Clamp
38	4200170	Refrig. Fan Motor Pkg. (Blade not Incl.)	97	3070210	Heater, Fill Tube
39	0261330	Bracket, Light	98	6120450	Locking Cable Tie 9.7" BLK
40	3030150	Light Strip, 15 WATT	99	2605410	Water Inlet Tube Extension
41	3220810	Grommet, Open/Closed 1/2	100	4200522	Icemaker Assembly
42	0212740	Box, Light Display	101	6200120	Screw, #10-12 x 1/2" Truss HD
43	3150640	Fan blade, Ref/Fre Evap.	102	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
44	3550770	90° Stop Pin	103	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
45	3082140	Light Terminator	104	0233820	Switch Housing, Freezer
46	6201590	Screw, #8-32X1/2 Taplite Pn Trx	105	3060140	SPST Light Switch
47	6220540	Screw Grommet / Stand-off	106	3060130	SPST Fan/Icemaker Switch
48	6201010	Screw, #8-15 x 2" Pan Head	107	3082060	Defrost Terminator
49	4162660	Shroud Assy, Ref Fan	108	1801100	Heater Clip
50	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	109	6120340	Aluminum Strap
51	3050250	Socket, Light Med Base Double	110	4324640	Defrost Heater Assy
52	3030030	Light Bulb, 40 Watt	111	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
53	3060130	SPST Fan/Icemaker Switch	112	6110270	Bolt, #10-32 X 1/4 Rd Hd
54	3060140	SPST Light Switch	113	3140400	Icemaker Rudder Arm
55	6160240	Nylon Spacer	114	4321820	Power Cord
56	6200720	Screw, #8-18 x 1/2 PH Truss HD	115	3520250	Water Inlet Fitting Assy



650G COSMETIC PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	6LG3611	Louvered Grille Assy, 36" x 11"	38	3421711	Top Crspr Glass Support, Narrow-RH
	6PG3611	Panel Grille Assy, 36" x 11"		3421722	Top Crisper glass Support, Wide-LH
	6SG3611	SS Grille 36" x 11" (See SN Breaks)	39	3421712	Top Crisper Glass Support, Narrow-LH
	6SG3611/S	SS Grille,36X11-CLSC (See SN Breaks)		3421721	Top Crisper Glass Support, Wide-RH
2	3580230	Nameplate w/ Pegs	40	6201130	Screw, #8x 1/2" PH FL HD SS
3	6150140	Spring Grip Nut, 1/8"	41	3421741	Crisper Filler Strip, Narrow (if RH)
4	3450900	Spring, Grille		3421742	Crisper Filler Strip, Wide (if LH)
5	4280940	Unit Shroud Assembly	42	3421741	Crisper Filler Strip, Narrow (if LH)
6	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd		3421742	Crisper Filler Strip, Wide (if RH)
7	2234009	Frame, Main Top 36 - RH	43	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
	2234010	Frame, Main Top 36 - LH	44	4181950	Upper Fre Basket Assy
8	6200010	Screw, #10-12 x 3/4" Pan HD	45	4181790	Drawer Slide Assy, Fre
9	2210701	Main Frame Angle	46	3420950	Upper Freezer Basket Restraint
10	6200070	Screw, #4-24 x 3/8" Flat HD	47	6200340	Screw, #6-20 x 1/2" Pan Head
11	2234013	Frame, Main Side Left - RH	48	6220110	Screw Grommet, 1/2" x 9/16"
	2234014	Frame, Main Side Left - LH	49	6200130	Screw, #8-18 x 3/4" Truss HD
12	2234011	Frame, Main Side Right - RH	50	3413690	Lower Freezer Basket
	2234012	Frame, Main Side Right - LH	51	3413700	Lower Fre Bskt Divider
13	6201550	Screw, #8-18 X 1/2 Low Profile	52	0201130	Refig Evap Cover
14	3420760	Drain Pan Holder	53	0169600	Back Duct
15	3420670	Screw Spacer	54	6201060	Screw, #8x1-1/4" PH FLAT TAP
16	6201060	Screw, #8x1-1/4" PH FLAT TAP	55	6201310	Screw, #8 x 1-3/4" Flat PH HD
17	0164940	Drain Pan	56	0232310	Drawer Slide Shim, Rear
18	0169590	Kickplate Support	57	0232300	Drawer Slide Shim, Front - .060"
19	6200010	Screw, #10-12 x 3/4" Pan HD		2121180	Shim, Freezer Drawer Front-.030"
20	0169520	Kickplate, Solid	58	3412280	Egg Tray Cover
	0167820	Kickplate, Stainless Steel	59	3412270	Egg Tray
21	6200050	Screw, #10-12 x 1/2" Pan HD	60	4131810	Egg Tray with Cover
22	4161870	Refrig. Light Diffuser Assembly	61	4181801	Cab Slide Assy, Fre; RT
23	6201330	Screw, #8-18 x 5/8" PH PN SS-Gnd	62	4181802	Cab Slide Assy, Fre; LT
24	3520420	Insert / Diffuser Stand-off	63	6110330	Screw, #10-32 x 1/4" Chrome Plate
25	3602330	Shelf, Glass Cantilever	64	6200590	Screw, #12 x 1" Type A Zinc Flat HD
26	NA		65	3601821	Refrig. shelf ladder, Right
27	NA		66	3601822	Refrig. shelf ladder, Left
28	NA		67	6200710	Screw, #8-18 x 3/8" Fillister HD
29	4151750	Crisper Glass Assembly (Incl. Seals)	68	3411340	Ice Bucket
30	3211760	Crisper Glass Seal, Rear	69	6220050	Screw Grommet, 1/2" x 5/8"
31	3211730	Crisper Glass Seal, Front	70	6240040	Flat Washer, 1/4"
32	4181440	High Humidity Drawer Assembly	71	6110450	Bolt, 1/4-20 x 1/2" Whiz Lock
33	3413100	Drawer Divider	72	3550300	Glide, Rear Drawer 1/2X1/4
34	3421770	Humidity Drawer Slide-Frame	73	6220430	Screw Grommet
35	4181412	Top Crisper Slide Assembly, Wide-LH	74	4280950	Compressor Shroud Assembly
	4181421	Top Crisper Slide Assembly, Narrow-RH	75	3421860	Grommet,Spprt Insul.
36	4181411	Top Crisper Slide Assembly, Wide-RH	76	6200010	Screw, #10-12 x 3/4" Pan HD
	4181422	Top Crisper Slide Assembly, Narrow-LH	77	4201320	Blocking Kit; 36" (Not Shown)
37	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd			